

c3controls has a full range of inductive and capacitive proximity sensors for non-contact presence sensing of metallic and non-metallic objects. Our sensors are available in nickel-plated, stainless steel, and non-metallic cylindrical and rectangular housings; include short circuit, reverse polarity, false pulse, and transient noise protection to prevent damage; and each includes an LED indicator for status monitoring.

PROXIMITY SENSORS

Inductive Miniature Cylindrical 448

> Inductive Cylindrical 454

Inductive Rectangular 466

Capacitive Cylindrical 474

> Accessories 486

Schematics & Wiring 488

Technical Reference & 490

Terminology



NOTE: The scope (range, description, price, specifications, dimensions, etc.) of the product featured in this section is subject to change without notice. Refer to www.c3controls.com for product updates.

Conformity to Standards:

UL 508 CSA C22.2 No. 14 IEC 60947-1, 60947-5-1, 60947-5-2, 60947-5-3

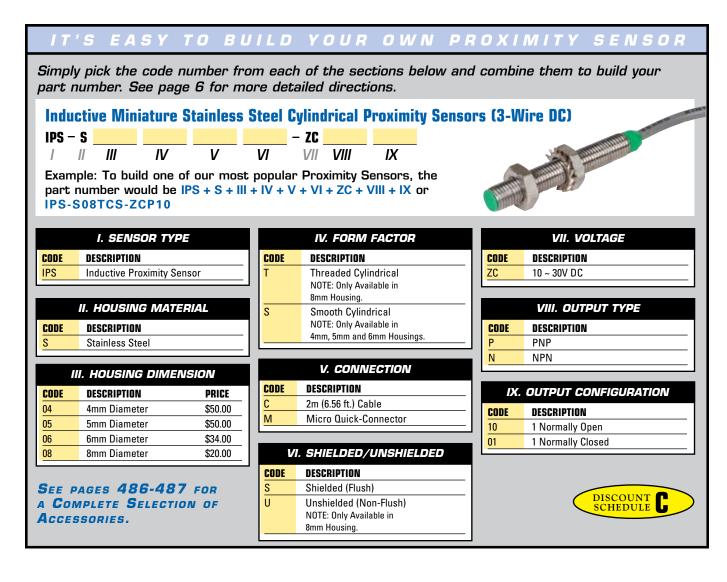
Certifications:

UL File #: E244858 (Guide NRKH, NRKH7)









SOME OF OUR POPULAR CONFIGURATIONS:

INDUCTIVE MINIATURE STAINLESS STEEL CYLINDRICAL PROXIMITY SENSORS – 3 WIRE DC		
CATALOG NUMBER	DESCRIPTION	PRICE
IPS-S04SCS-ZCN10	4mm Diameter Shielded Sensor with Cable Connector and NPN 1 NO Output	\$50.00
IPS-S05SCS-ZCN10	5mm Diameter Shielded Sensor with Cable Connector and NPN 1 NO Output	\$50.00
IPS-S06SCS-ZCN10	6mm Diameter Shielded Sensor with Cable Connector and NPN 1 NO Output	\$34.00
IPS-S08TCU-ZCN10	8mm Diameter Unshielded Sensor with Cable Connector and NPN 1 NO Output	\$20.00
IPS-S08TMU-ZCN10	8mm Diameter Unshielded Sensor with Micro Quick-Connector and NPN 1 NO Output	\$20.00



INDUCTIVE MINIATURE STAINLESS STEEL CYLINDRICAL PROXIMITY SENSORS

c3controls proximity sensors offer high switching frequency, up to 3000Hz, maximizing production efficiency with targets moving at high speed. All c3controls inductive miniature stainless steel cylindrical proximity sensors are UL Listed, CE Marked, and are rated for Type 1, 2, 3, 3R, 4/4X, 6, 6P, 12 and 13, and IP67 applications. Small size, environmental ratings for severe industrial environments, protective features, and superior sensing performance make these devices suitable for the most demanding applications.

Product features include:

- Small size for installation in applications where space is limited – 4mm, 5mm, 6mm and 8mm diameters.
- Reverse polarity, short circuit, false pulse, and transient noise protection prevents damage to the sensor due to incorrect installation or fault conditions and ensures reliable operation.
- Bounce free operation eliminates false signals.
- High repeat accuracy with output currents up to 100mA.
- Shielded and unshielded constructions with standard sensing distances up to 2.0mm.
- 2 and 3-wire DC versions available for easy integration in control systems.
- PNP or NPN outputs.
- Normally Open (NO) and Normally Closed (NC) outputs for control circuit application flexibility.
- Solid-state design with no mechanical moving parts that can wear out, providing long life.

UNIQUE PRODUCT FEATURES



- 1. 304 Stainless steel housing for superior corrosion resistance in harsh environments. Withstands dust, water, lubricants, and cutting oils.
- 2. 2m (6.56 ft.) PVC cable or metallic micro quick-connectors for fast and easy installation and exchange of sensors when necessary.
- 3. Color coded visual LED indication for energized outputs.
- Color coded sensor face for quick and easy sensor identification: green for PNP devices, red for NPN devices, and blue for 2-wire DC devices.





	4mm	5mm	6mm	8	mm
CONSTRUCTION/MECHANICAL	·				
Diameter	4mm	5mm	6mm	8	mm
Thread Pitch	_	_	_	1	mm
Housing Material	,	304 Stainl	ess Steel		
Connections 2m (6.56 ft) PVC Cable	3 Conductor,	24 AWG (0.2mm²) Outer Dia	meter 3mm	(0.2mn	tor, 24 AWG n²) Outer er 3.5mm
Quick-Connector		M8 with	3 Pins		
Weight	10g, 0.3 oz.	15g, 0.5 oz.	20g, 0.6 oz.	50g,	1.6 oz.
Sensing Head	Shielded	Shielded	Shielded	Shielded	Unshield
ENSING PERFORMANCE	·				
Sensing Distance, Sn	0.5mm	0.8mm	1.0mm	1.5mm	2.0mm
Sensing Range Tolerance	,	+/- 1	0%		
Operating Frequency	3000Hz	3000Hz	1500Hz	15	00Hz
Hysteresis	Up to 10% of Sn				
Repeatability	≤2%				
Visual Indication Output Energized		LED (Green for	PNP and Red for NPN)		
Protection Reverse Polarity Short Circuit False Pulse Transient Noise	• w/NPN •	• • w/NPN •	• w/NPN •		• w/NPN
LECTRICAL	•				
Operating Voltage		10 ~ 30	DV DC		
Maximum Output Current		100	mA		
Utilization Category		DC-	-13		
Voltage Drop Across Switch		1.5V at	100mA		
Leakage Current (Load)		Maximu	m 10μA		
Current Consumption		Maximum 10r	nA at 30V DC		
NVIRONMENTAL					
Ingress Protection	Type 1, 2, 3, 3R, 4/4X, 6, 6P, 12 and 13, and IP67				
Ambient Operating Temperature		-25 to 70° C (-	-13 to 158° F)		
Shock	30g, 11ms				
Vibration	55Hz, 1mm Amplitude, 3 Planes				
RoHS Compliance	For RoHS compliance documentation by product, refer to www.c3controls.com.				

CORRECTION FACTORS

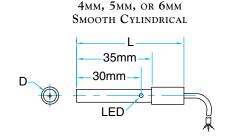
The operating distance for targets of materials other than mild steel will in general, be reduced. Exact reductions cannot be predicted as they depend upon the specific alloy and purity.

	MILD STEEL	STAINLESS STEEL	BRASS	ALUMINUM	COPPER
Correction Factor	1.0	0.80	0.50	0.45	0.40

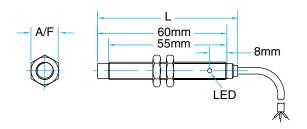


2 & 3 WIRE DC SENSORS WITH CABLE CONNECTIONS

SENSOR	SENSORS WITH CABLE CONNECTIONS — DIMENSIONS (MM)					
DIAMETER (D)	4	5	6	8	
A/F		-	_	I	13	
Length (L)	Shielded	50	50	50	55	
	Unshielded	_	_		65	
Length (L2)	Shielded	_	_	_	_	
	Unshielded	_	_		5	
Thread Pitc	h	_	_	_	1	

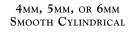


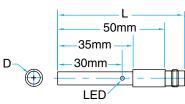
8mm Threaded Cylindrical



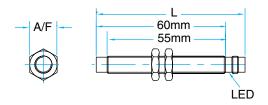
2 & 3 WIRE DC SENSORS WITH QUICK-CONNECTORS

SENSORS WITH QUICK-CONNECTORS — DIMENSIONS (MM)					
DIAMETER (D)	4	5	6	8
A/F			_		13
Length (L)	Shielded	59	59	59	59
	Unshielded	_	_		69
Length (L2)	Shielded		_		_
	Unshielded	-		I	5
Thread Pitch		_	_	_	1





8mm Threaded Cylindrical



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IT'S EASY TO BUILD YOUR OWN PROXIMITY SENSOR

Simply pick the code number from each of the sections below and combine them to build your part number. See page 6 for more detailed directions.

Inductive Miniature Stainless Steel Cylindrical Proximity Sensors (2-Wire DC)

Example: To build one of our most popular Proximity Sensors, the part number would be IPS + S + III + IV + V + VI + ZC + D + IX or IPS-S08TCS-ZCD01



I. SENSOR TYPE		
CODE	DESCRIPTION	
IPS	Inductive Proximity Sensor	

II. HOUSING MATERIAL	
CODE	DESCRIPTION
S	Stainless Steel
L	_

III. HOUSING DIMENSION		
CODE	DESCRIPTION	PRICE
04	4mm Diameter	\$50.00
05	5mm Diameter	\$50.00
06	6mm Diameter	\$50.00
08	8mm Diameter	\$20.00

SEE PAGES 486-487 FOR A COMPLETE SELECTION OF ACCESSORIES.

	IV. FORM FACTOR
CODE	DESCRIPTION
T	Threaded Cylindrical NOTE: Only Available in 8mm Housing.
S	Smooth Cylindrical NOTE: Only Available in 4mm, 5mm and 6mm Housings.

	V. CONNECTION
CODE	DESCRIPTION
С	2m (6.56 ft.) Cable
М	Micro Quick-Connector

V	VI. SHIELDED/UNSHIELDED		
CODE	DESCRIPTION		
S	Shielded (Flush)		
U	Unshielded (Non-Flush)		
	NOTE: Only Available in		
	8mm Housing.		

	VII. VOLTAGE
CODE	DESCRIPTION
ZC	10 ~ 30V DC

	VIII. OUTPUT TYPE
CODE	DESCRIPTION
D	2-Wire DC

IX. OUTPUT CONFIGURATION				
CODE	DESCRIPTION			
10	1 Normally Open			
01	1 Normally Closed			



Some of Our Popular Configurations:

INDUCTIVE MINIATURE STAINLESS STEEL CYLINDRICAL PROXIMITY SENSORS – 2 WIRE DC					
CATALOG NUMBER	DESCRIPTION	PRICE			
IPS-S04SCS-ZCD10	4mm Diameter Shielded Sensor with Cable Connector and 1 NO Output	\$50.00			
IPS-S05SCS-ZCD10	5mm Diameter Shielded Sensor with Cable Connector and 1 NO Output	\$50.00			
IPS-S06SCS-ZCD10	6mm Diameter Shielded Sensor with Cable Connector and 1 NO Output	\$50.00			
IPS-S08TCU-ZCD10	8mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$20.00			
IPS-S08TMU-ZCD10	8mm Diameter Unshielded Sensor with Micro Quick-Connector and 1 NO Output	\$20.00			

CORRECTION FACTORS

The operating distance for targets of materials other than mild steel will in general, be reduced. Exact reductions cannot be predicted as they depend upon the specific alloy and purity.

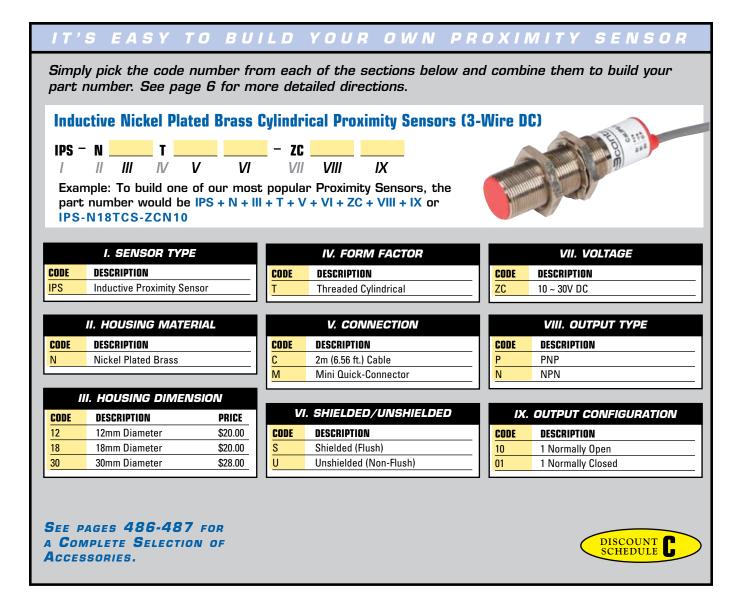
	MILD STEEL	STAINLESS STEEL	BRASS	ALUMINUM	COPPER	l
Correction Factor	1.0	0.80	0.50	0.45	0.40	



	4mm	5mm	6mm		8mm
CONSTRUCTION/MECHANICAL			,		
Diameter	4mm	5mm	6mm		8mm
Thread Pitch	_	_	_		1mm
Housing Material		304 Stair	nless Steel		
Connections 2m (6.56 ft) PVC Cable	2 Conducto	or, 24 AWG (0.2mm²) Outer Di	iameter 3mm	(0.2m	uctor, 24 AWG mm²) Outer neter 3.5mm
Quick-Connector		M8 wi	ith 3 Pins		
Weight	10g, 0.3 oz.	15g, 0.5 oz.	20g, 0.6 oz.	500	g, 1.6 oz.
Sensing Head	Shielded	Shielded	Shielded	Shielded	Unshielde
SENSING PERFORMANCE					
Sensing Distance, Sn	0.5mm	0.8mm	1.0mm	1.5mm	2.0mm
Sensing Range Tolerance		+/-	- 10%		
Operating Frequency	3000Hz	3000Hz	1500Hz	1	1500Hz
Hysteresis		Up to 1	10% of Sn		-
Repeatability			≤2%		-
Visual Indication Output Energized		LED (Green fo	or NC and Red for NO)		
Protection Reverse Polarity Short Circuit False Pulse Transient Noise	•	•	•		•
ELECTRICAL					
Operating Voltage		10 ~ 1	30V DC		
Maximum Output Current			00mA		
Utilization Category			C-13		
Voltage Drop Across Switch			at 100mA		
Leakage Current (Load)		•	NA		
Current Consumption	Maximum 2mA at 30V DC				
ENVIRONMENTAL					
Ingress Protection			6, 6P, 12 and 13, and IP67		
Ambient Operating Temperature			(-13 to 158° F)		
Shock Vibration		_	, 11ms Implitude, 3 Planes		
Vibration		33HZ, 111111 Av	MDIITUOE, 3 Flailes		

SEE PAGE 451 FOR CABLE CONNECTIONS AND QUICK CONNECTOR DIMENSIONS.





SOME OF OUR POPULAR CONFIGURATIONS:

ATALOG NUMBER	DECODIDATION	DDICE
CATALOG NUMBER	DESCRIPTION	PRICE
IPS-N12TCU-ZCN10	12mm Diameter Unshielded Sensor with Cable Connector and NPN 1 NO Output	\$20.00
IPS-N12TMU-ZCN10	12mm Diameter Unshielded Sensor with Mini Quick-Connector and NPN 1 NO Output	\$20.00
IPS-N18TCU-ZCN10	18mm Diameter Unshielded Sensor with Cable Connector and NPN 1 NO Output	\$20.00
IPS-N18TMU-ZCN10	18mm Diameter Unshielded Sensor with Mini Quick-Connector and NPN 1 NO Output	\$20.00
IPS-N30TCU-ZCN10	30mm Diameter Unshielded Sensor with Cable Connector and NPN 1 NO Output	\$28.00
IPS-N30TMU-ZCN10	30mm Diameter Unshielded Sensor with Mini Quick-Connector and NPN 1 NO Output	\$28.00



INDUCTIVE NICKEL PLATED BRASS CYLINDRICAL PROXIMITY SENSORS

A wide variety of operating voltages: $10 \sim 30 \text{V DC}$, $90 \sim 250 \text{V AC}$, and $24 \sim 240 \text{V AC/DC}$ make c3controls proximity sensors suitable for use in almost any control system. Switching frequency up to 1000Hz maximizes

production efficiency with targets moving at high speed. All c3controls inductive nickel plated brass cylindrical proximity sensors are UL Listed, CE Marked, and are rated Type 1, 2, 3, 3R, 4/4X, 6, 6P, 12 and 13, and IP67 applications. Environmental ratings for severe industrial environments, protective features, a wide variety of output configurations, and superior sensing performance make these devices suitable for the most demanding applications.

Product features include:

- 12mm, 18mm, and 30mm diameters for installation in applications where space is limited.
- Reverse polarity, short circuit, false pulse, and transient noise protection prevents damage to the sensor due to incorrect installation or fault conditions and ensures reliable operation.
- Bounce free operation eliminates false signals.
- High repeat accuracy with output currents up to 400mA.
- Shielded and unshielded constructions with standard sensing distances up to 15.0mm.
- 2-wire AC, 2-, 3- and 4-wire DC, and 2-wire AC/DC versions available for easy integration in control systems.
- PNP or NPN outputs.
- Normally Open (NO), Normally Closed (NC), and complementary Normally Open and Normally Closed (NO + NC) outputs for control circuit application flexibility.
- Solid-state design with no mechanical moving parts that can wear out, providing long life.





- 1. Nickel-plated brass housing for superior corrosion resistance in harsh environments. Withstands dust, water, lubricants, and cutting oils.
- 2. 2m (6.56 ft.) PVC cable or metallic mini quick-connectors for fast and easy installation and exchange of sensors when necessary.
- 3. Color coded visual LED indication for energized outputs.
- 4. Color coded sensor face for quick and easy sensor identification: green for PNP devices, red for NPN devices, yellow for AC and AC/DC devices, and blue for 2-wire DC devices.





	1	2mm	18n	ım	31	Dmm
CONSTRUCTION/MECHANICAL					•	
Diameter	1	2mm	18m	ım	30)mm
Thread Pitch	1	Imm	1m	m	1.5	5mm
Housing Material			Nickel Pl	ated Brass	•	
Connections 2m (6.56 ft) Cable		3 Conductor, 24 Outer Diam	AWG (0.2mm²) eter 3.5mm		I .	21 AWG (0.4mm²) meter 4.5mm
Quick-Connector			M12 with	n 4 Pins	•	
Weight	65g	, 2.1 oz.	100g, 3	3.2 oz.	200g	, 6.4 oz.
Sensing Head	Shielded	Unshielded	Shielded	Unshielded	Shielded	Unshielded
SENSING PERFORMANCE						
Sensing Distance, Sn	2.5mm	4.0mm	5.0mm	8.0mm	10.0mm	15.0mm
Sensing Range Tolerance	+/- 10%				1	
Operating Frequency	1000Hz 500Hz 200H			00Hz		
Hysteresis	Up to 10% of Sn					
Repeatability		≤2%				
Visual Indication Output Energized		LED (Green for PNP and Red for NPN)				
Protection Reverse Polarity Short Circuit False Pulse Transient Noise				•		
ELECTRICAL					•	
Operating Voltage			10 ~ 30	IV DC		
Maximum Output Current	20	00mA	400r	m A	40	0mA
Utilization Category			DC-	13		
Voltage Drop Across Switch	1.5V a	at 200mA	1.5V at	400mA	1.5V a	it 400mA
Leakage Current (Load)			Maximu	m 10μA		
Current Consumption			Maximum 10n	nA at 30V DC		
ENVIRONMENTAL						
Ingress Protection		Туре	1, 2, 3, 3R, 4/4X, 6, 0	6P, 12 and 13, and II	P67	
Ambient Operating Temperature			-25 to 70° C (-1	3 to 158° F)		
Shock			30g, 11m	าร		
Vibration			55Hz, 1mm Ampli	itude, 3 Planes		
RoHS Compliance	For	For RoHS compliance documentation by product, refer to www.c3controls.com.				

CORRECTION FACTORS

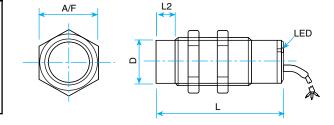
The operating distance for targets of materials other than mild steel will in general, be reduced. Exact reductions cannot be predicted as they depend upon the specific alloy and purity.

	MILD STEEL	STAINLESS STEEL	BRASS	ALUMINUM	COPPER
Correction Factor	1.0	0.80	0.50	0.45	0.40



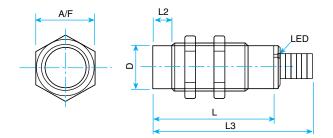
3 WIRE DC SENSORS WITH CABLE CONNECTIONS

SENSORS WITH CABLE CONNECTIONS — DIMENSIONS (MM)					
DIAMETER (I	DIAMETER (D)		18	30	
A/F		17	22	35	
Length (L)	Shielded	72	72	72	
	Unshielded	72	72	72	
Length (L2)	Shielded	_	ı	_	
	Unshielded	5	8	15	
Thread Pitcl	Thread Pitch		1	1.5	



3 WIRE DC SENSORS WITH QUICK-CONNECTORS

SENSORS WITH QUICK-CONNECTORS — DIMENSIONS (MM)				
12	18	30		
17	22	35		
65	65	65		
65	65	65		
_	_	_		
5	8	15		
78	78	78		
78	78	78		
1	1	1.5		
	12 17 65 65 5 78	12 18 17 22 65 65 65 65 5 8 78 78		



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IT'S EASY TO BUILD YOUR OWN PROXIMITY SENSOR

Simply pick the code number from each of the sections below and combine them to build your part number. See page 6 for more detailed directions.

Inductive Nickel Plated Brass Cylindrical Proximity Sensors (4-Wire DC)

IPS - N ____ T ___ - ZC ___ 1'

Example: To build one of our most popular Proximity Sensors, the part number would be IPS + N + III + T + V + VI + ZC + VIII + 11 or IPS-N12TMU-ZCP11



	I. SENSOR TYPE
CODE	DESCRIPTION
IPS	Inductive Proximity Sensor

II. HOUSING MATERIAL			
CODE	DESCRIPTION		
N	Nickel Plated Brass		

III. HOUSING DIMENSION					
CODE DESCRIPTION PRICE					
12mm Diameter	\$32.00				
18mm Diameter	\$32.00				
30mm Diameter	\$40.00				
	DESCRIPTION 12mm Diameter 18mm Diameter				

SEE PAGES 486-487 FOR A COMPLETE SELECTION OF ACCESSORIES.

	IV. FORM FACTOR
CODE	DESCRIPTION
T	Threaded Cylindrical
T	Threaded Cylindrical

V. CONNECTION					
CODE	DESCRIPTION				
С	C 2m (6.56 ft.) Cable				
M Mini Quick-Connector					

VI. SHIELDED/UNSHIELDED					
CODE	DESCRIPTION				
S	Shielded (Flush)				
U	Unshielded (Non-Flush)				

VII. VOLTAGE			
CODE	DESCRIPTION		
ZC	10 ~ 30V DC		

VIII. OUTPUT TYPE

CODE	DESCRIPTION			
P	PNP			
N	NPN			
IX. OUTPUT CONFIGURATION				
	·			

IX. OUTPUT CONFIGURATION						
CODE	DESCRIPTION					
11	11 1 Normally Open and 1 Normally Closed					



Some of Our Popular Configurations:

INDUCTIVE NICKEL PLATED BRASS CYLINDRICAL PROXIMITY SENSORS – 4 WIRE DC					
CATALOG NUMBER	DESCRIPTION	PRICE			
IPS-N12TCU-ZCN11	12mm Diameter Unshielded Sensor with Cable Connector and NPN 1 NO + 1 NC Output	\$32.00			
IPS-N12TMU-ZCN11	12mm Diameter Unshielded Sensor with Mini Quick-Connector and NPN 1 NO + 1 NC Output	\$32.00			
IPS-N18TCU-ZCN11	18mm Diameter Unshielded Sensor with Cable Connector and NPN 1 NO + 1 NC Output	\$32.00			
IPS-N18TMU-ZCN11	18mm Diameter Unshielded Sensor with Mini Quick-Connector and NPN 1 NO + 1 NC Output	\$32.00			
IPS-N30TCU-ZCN11	30mm Diameter Unshielded Sensor with Cable Connector and NPN 1 NO + 1 NC Output	\$40.00			
IPS-N30TMU-ZCN11	30mm Diameter Unshielded Sensor with Mini Quick-Connector and NPN 1 NO + 1 NC Output	\$40.00			

CORRECTION FACTORS

The operating distance for targets of materials other than mild steel will in general, be reduced. Exact reductions cannot be predicted as they depend upon the specific alloy and purity.

	MILD STEEL	STAINLESS STEEL	BRASS	ALUMINUM	COPPER
Correction Factor	1.0	0.80	0.50	0.45	0.40

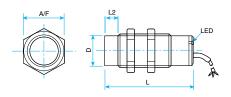
Nickel Plated Brass - 4 Wire DC | Inductive Cylindrical



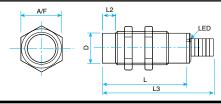
SPECIFICATIONS:

INDUCTIVE NIC	KEL PLATED I	BRASS CYLIND	RICAL PROXII	MITY SENSORS	- 4 WIRE D	<i>c</i>	
	12	2mm	18n	nm	3	30mm	
CONSTRUCTION/MECHANICAL							
Diameter	12	2mm	18m	nm	3′	30mm	
Thread Pitch	11	mm	1m		1.	.5mm	
Housing Material			Nickel Pl	lated Brass			
Connections 2m (6.56 ft) Cable			24 AWG (0.2mm²) meter 3.5mm			4 Conductor, 21 AWG (0.4mm²) Outer Diameter 4.5mm	
Quick-Connector			M12 with	h 4 Pins			
Weight	65g,	2.1 oz.	100g, 3	3.2 oz.	200g	g, 6.4 oz.	
Sensing Head	Shielded	Unshielded	Shielded	Unshielded	Shielded	Unshielded	
ENSING PERFORMANCE							
Sensing Distance, Sn	2.5mm	4.0mm	5.0mm	8.0mm	10.0mm	15.0mm	
Sensing Range Tolerance			+/- 1	10%			
Operating Frequency	100	100Hz	500		200Hz		
Hysteresis			Up to 10 ⁴	% of Sn			
Repeatability			≤2	2%			
Visual Indication Output Energized			LED (Green for PN	NP and Red for NPN	1)		
Protection Reverse Polarity Short Circuit False Pulse Transient Noise					•		
LECTRICAL							
Operating Voltage			10 ~ 30	OV DC			
Maximum Output Current	20′	00mA	400r	mA	40	00mA	
Utilization Category			DC-	-13			
Voltage Drop Across Switch	1.5V a	at 200mA	1.5V at	400mA	1.5V at 400mA		
Leakage Current (Load)			Maximu	m 10μA			
Current Consumption			Maximum 10	mA at 30V DC			
NVIRONMENTAL							
Ingress Protection		Type 1	1, 2, 3, 3R, 4/4X, 6, 6	6P, 12 and 13, and IP	² 67		
Ambient Operating Temperature			-25 to 70° C (-	13 to 158° F)			
Shock		30g, 11ms					
Vibration	55Hz, 1mm Amplitude, 3 Planes						
RoHS Compliance	Fo	r RoHS compliance	documentation by	y product, refer to w	www.c3controls.c	om.	

SENSORS	WITH CABLE CONI	NECTIONS — E	DIMENSIC	ONS (MM)
DIAMETER (D)	12	18	30
A/F		17	22	35
Length (L)	Shielded	72	72	72
	Unshielded	72	72	72
Length (L2)	Shielded	_	_	_
	Unshielded	5	8	15
Thread Pitch	1	1	1	1.5



SENSORS	WITH QUICK CON	NECTORS — D	MENSIO	NS (MM)
DIAMETER (D))	12	18	30
A/F		17	22	35
Length (L)	Shielded	65	65	65
	Unshielded	65	65	65
Length (L2)	Shielded	_	_	
	Unshielded	5	8	15
Length (L3)	Shielded	78	78	78
	Unshielded	78	78	78
Thread Pitch	1	1	1	1.5





IT'S EASY TO BUILD YOUR OWN PROXIMITY SENSOR

Simply pick the code number from each of the sections below and combine them to build your part number. See page 6 for more detailed directions.

Inductive Nickel Plated Brass Cylindrical Proximity Sensors (2-Wire DC)

IPS - N ____ T ___ - ZC D ____ - ZC D ____

Example: To build one of our most popular Proximity Sensors, the part number would be IPS + N + III + T + V + VI + ZC + D + IX or IPS-N30TMU-ZCD10



I. SENSOR TYPE		
CODE	DESCRIPTION	
IPS	Inductive Proximity Sensor	

	IV. FORM FACTOR
CODE	DESCRIPTION
T	Threaded Cylindrical

VII. VOLTAGE		
CODE	DESCRIPTION	
ZC	10 ~ 30V DC	

II. HOUSING MATERIAL		
CODE	DESCRIPTION	
N	Nickel Plated Brass	

V. CONNECTION		
CODE	DESCRIPTION	
С	2m (6.56 ft.) Cable	
М	Mini Quick-Connector	

	VIII. OUTPUT TYPE
CODE	DESCRIPTION
D	2-Wire DC

III. HOUSING DIMENSION				
CODE	DESCRIPTION	PRICE		
12	12mm Diameter	\$20.00		
18	18mm Diameter	\$20.00		
30	30mm Diameter	\$28.00		

VI. SHIELDED/UNSHIELDED		
CODE	DESCRIPTION	
S	Shielded (Flush)	
U	Unshielded (Non-Flush)	

IX. OUTPUT CONFIGURATION			
CODE	DESCRIPTION		
10	1 Normally Open		
01	1 Normally Closed		

SEE PAGES 486-487 FOR A COMPLETE SELECTION OF ACCESSORIES.



Some of Our Popular Configurations:

INDUCTIVE NICKEL PLATED BRASS CYLINDRICAL PROXIMITY SENSORS - 2 WIRE DC				
CATALOG NUMBER	DESCRIPTION	PRICE		
IPS-N12TCU-ZCD10	12mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$20.00		
IPS-N12TMU-ZCD10	12mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$20.00		
IPS-N18TCU-ZCD10	18mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$20.00		
IPS-N18TMU-ZCD10	18mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$20.00		
IPS-N30TCU-ZCD10	30mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$28.00		
IPS-N30TMU-ZCD10	30mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$28.00		

CORRECTION FACTORS

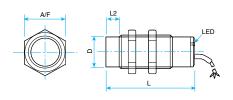
The operating distance for targets of materials other than mild steel will in general, be reduced. Exact reductions cannot be predicted as they depend upon the specific alloy and purity.

	MILD STEEL	STAINLESS STEEL	BRASS	ALUMINUM	CUPPER
Correction Factor	1.0	0.80	0.50	0.45	0.40

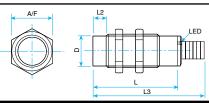


INDUCTIVE NIC							
	12	?mm	18:	mm		30mm	
CONSTRUCTION/MECHANICAL							
Diameter	12	mm	18r	nm		30mm	
Thread Pitch	11	mm	1m	ım		1.5mm	
Housing Material			Nickel P	lated Brass			
Connections 2m (6.56 ft) Cable			24 AWG (0.2mm²) meter 3.5mm			2 Conductor, 21 AWG (0.4mm²) Outer Diameter 4.5mm	
Quick-Connector			M12 wit	h 4 Pins	•		
Weight	65g,	2.1 oz.	100g,	3.2 oz.	200	g, 6.4 oz.	
Sensing Head	Shielded	Unshielded	Shielded	Unshielded	Shielded	Unshielded	
SENSING PERFORMANCE							
Sensing Distance, Sn	2.5mm	4.0mm	5.0mm	8.0mm	10.0mm	15.0mm	
Sensing Range Tolerance		!	+/-	10%	-		
Operating Frequency	100	00Hz	500Hz		200Hz		
Hysteresis	Up to 10% of Sn						
Repeatability	≤2%						
Visual Indication Output Energized			LED (Green for N	C and Red for NO)			
Protection Reverse Polarity Short Circuit False Pulse Transient Noise			•		•		
LECTRICAL							
Operating Voltage			10 ~ 3	OV DC			
Maximum Output Current	200	0mA	400mA		400mA		
Utilization Category			DC	-13			
Voltage Drop Across Switch	7.5V at	t 200mA	7.5V at 400mA		7.5V at 400mA		
Leakage Current (Load)			Maximu	ım 10μA			
Current Consumption			Maximum 2	mA at 30V DC			
NVIRONMENTAL							
Ingress Protection		Туре		, 6P, 12 and 13, and	IP67		
Ambient Operating Temperature	-25 to 70° C (-13 to 158° F)						
Shock	30g, 11ms						
Vibration	55Hz, 1mm Amplitude, 3 Planes For RoHS compliance documentation by product, refer to www.c3controls.com.						
RoHS Compliance	For	r KoHS compliance	documentation by	y product, reter to v	vww.c3controls.c	om.	

SENSORS	WITH CABLE CON	NECTIONS — C	IMENSI	ONS (MM)
DIAMETER (D) 12 18 30				30
A/F		17	22	35
Length (L)	Shielded	72	72	72
	Unshielded	72	72	72
Length (L2)	Shielded	_	_	_
	Unshielded	5	8	15
Thread Pitch		1	1	1.5



SENSORS WITH QUICK CONNECTORS — DIMENSIONS (MM)			
DIAMETER (D) 12 18 30			
17	22	35	
65	65	65	
65	65	65	
_			
5	8	15	
78	78	78	
78	78	78	
1	1	1.5	
	12 17 65 65 5 78	12 18 17 22 65 65 65 65 — — 5 8 78 78	





IT'S EASY TO BUILD YOUR OWN PROXIMITY SENSOR

Simply pick the code number from each of the sections below and combine them to build your part number. See page 6 for more detailed directions.

Inductive Nickel Plated Brass Cylindrical Proximity Sensors (2-Wire AC)

IPS - N T - F A - VI VII VIII IX

Example: To build one of our most popular Proximity Sensors, the part number would be IPS + N + III + T + V + VI + F + A + IX or IPS-N30TCU-FA10



	I. SENSOR TYPE
CODE	DESCRIPTION
IPS	Inductive Proximity Sensor

	IV. FORM FACTOR
CODE	DESCRIPTION
T	Threaded Cylindrical

VII. VOLTAGE
DESCRIPTION
90 ~ 250V AC

II. HOUSING MATERIAL	
CODE	DESCRIPTION
N	Nickel Plated Brass

	V. CONNECTION
CODE	DESCRIPTION
С	2m (6.56 ft.) Cable
M	Mini Quick-Connector

VIII. OUTPUT TYPE		
CODE	DESCRIPTION	
Α	2-Wire AC	

III. HOUSING DIMENSION			
CODE	DESCRIPTION	PRICE	
12	12mm Diameter	\$28.00	
18	18mm Diameter	\$28.00	
30	30mm Diameter	\$36.00	

CODE DESCRIPTION S Shielded (Flush) Unshielded (Non-Flush)	VI. SHIELDED/UNSHIELDED		
	CODE	DESCRIPTION	
II Unshielded (Non-Flush)	S	Shielded (Flush)	
Olisinciaca (Non Flash)	U	Unshielded (Non-Flush)	

IX. OUTPUT CONFIGURATION		
CODE	DESCRIPTION	
10	1 Normally Open	
01	1 Normally Closed	

SEE PAGES 486-487 FOR A COMPLETE SELECTION OF ACCESSORIES.



Some of Our Popular Configurations:

INDUCTIVE NICKEL PLATED BRASS CYLINDRICAL PROXIMITY SENSORS – 2 WIRE AC			
CATALOG NUMBER	DESCRIPTION	PRICE	
IPS-N12TCU-FA10	12mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$28.00	
IPS-N12TMU-FA10	12mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$28.00	
IPS-N18TCU-FA10	18mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$28.00	
IPS-N18TMU-FA10	18mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$28.00	
IPS-N30TCU-FA10	30mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$36.00	
IPS-N30TMU-FA10	30mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$36.00	

CORRECTION FACTORS

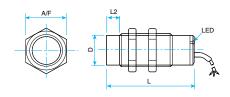
The operating distance for targets of materials other than mild steel will in general, be reduced. Exact reductions cannot be predicted as they depend upon the specific alloy and purity.

	MILD STEEL	STAINLESS STEEL	BRASS	ALUMINUM	COPPER
Correction Factor	1.0	0.80	0.50	0.45	0.40

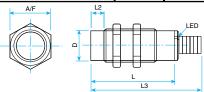


INDUCTIVE NICE	KEL PLATED E	BRASS CYLIND	RICAL PROXII	MITY SENSORS	5 - 2 WIRE A	C
	12	mm	18	3mm		30mm
CONSTRUCTION/MECHANICAL						
Diameter	12mm		18	ßmm		30mm
Thread Pitch	1mm		1:	mm		1.5mm
Housing Material			Nickel P	lated Brass	•	
Connections 2m (6.56 ft) Cable	2 Conductor, 24 AWG (0.2mm²) 2 Conductor, 21 AWG Outer Diameter 3.5mm Outer Diameter 4.5mm (0.4m					
Quick-Connector	M12 with 4 Pins					
Weight	65g, 2.1 oz. 100g, 3.2 oz.		200)g, 6.4 oz.		
Sensing Head	Shielded	Unshielded	Shielded	Unshielded	Shielded	Unshielded
SENSING PERFORMANCE						-
Sensing Distance, Sn	2.5mm	4.0mm	5.0mm	8.0mm	10.0mm	15.0mm
Sensing Range Tolerance	+/- 10%					
Operating Frequency	15Hz					
Hysteresis	Up to 10% of Sn					
Repeatability	≤2%					
Visual Indication Output Energized	LED (Green for NC and Red for NO)					
Protection Reverse Polarity Short Circuit False Pulse Transient Noise	NA •		1	NA •		NA •
LECTRICAL			I			
Operating Voltage			90 ~ 2	250V AC		
Maximum Output Current	200mA		400mA		400mA	
Utilization Category			A	C-14		
Voltage Drop Across Switch	10V at 250V AC					
Leakage Current (Load)	NA NA					
Current Consumption	Maximum 2mA at 250V AC					
NVIRONMENTAL						
Ingress Protection		Туре	1, 2, 3, 3R, 4/4X, 6	, 6P, 12 and 13, and	IP67	
Ambient Operating Temperature			-25 to 70° C	(-13 to 158° F)		
Shock			30g,	11ms		
Vibration			55Hz, 1mm Am	plitude, 3 Planes		
RoHS Compliance	For RoHS compliance documentation by product, refer to www.c3controls.com.			n by product, refer		

SENSORS WITH CABLE CONNECTIONS — DIMENSIONS (MM)				
DIAMETER (D)	12	18	30	
A/F	17	22	35	
Length (L) Shielded	83	87	87	
Unshielded	83	87	87	
Length (L2) Shielded	_			
Unshielded	5	8	15	
Thread Pitch	1	1	1.5	



SENSORS WITH QUICK CONNECTORS — DIMENSIONS (MM)				
DIAMETER (D)	12	18	30
A/F		17	22	35
Length (L)	Shielded	80	80	80
	Unshielded	80	80	80
Length (L2)	Shielded	_		_
	Unshielded	5	8	15
Length (L3)	Shielded	93	93	93
	Unshielded	93	93	93
Thread Pitch	1	1	1	1.5





IT'S EASY TO BUILD YOUR OWN PROXIMITY SENSOR

Simply pick the code number from each of the sections below and combine them to build your part number. See page 6 for more detailed directions.

Inductive Nickel Plated Brass Cylindrical Proximity Sensors (2-Wire AC/DC)

IPS - N T - M A - M A

Example: To build one of our most popular Proximity Sensors, the part number would be IPS + N + III + T + V + VI + M + A + IX or IPS-N18TCS-MA10

I. SENSOR TYPE		
CODE	DESCRIPTION	
IPS	Inductive Proximity Sensor	

	IV. FORM FACTOR
CODE	DESCRIPTION
Т	Threaded Cylindrical

	VII. VOLTAGE
CODE	DESCRIPTION
M	24 ~ 240V AC/DC

ESCRIPTION
ickel Plated Brass

V. CONNECTION		
CODE	DESCRIPTION	
С	2m (6.56 ft.) Cable	
M	Mini Quick-Connector	

VIII. OUTPUT TYPE		
DESCRIPTION		
2-Wire AC/DC		

III. HOUSING DIMENSION		
DESCRIPTION	PRICE	
18mm Diameter	\$38.00	
30mm Diameter	\$46.00	
	DESCRIPTION 18mm Diameter	

VI. SHIELDED/UNSHIELDED		
CODE	DESCRIPTION	
S	Shielded (Flush)	
U	Unshielded (Non-Flush)	

IX. OUTPUT CONFIGURATION				
CODE	DESCRIPTION			
10	1 Normally Open			
01 1 Normally Closed				

SEE PAGES 486-487 FOR A COMPLETE SELECTION OF ACCESSORIES.



Some of Our Popular Configurations:

INDUCTIVE NICKEL PLATED BRASS CYLINDRICAL PROXIMITY SENSORS – 2 WIRE AC/DC				
CATALOG NUMBER	DESCRIPTION	PRICE		
IPS-N18TCU-MA10	18mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$38.00		
IPS-N18TMU-MA10	18mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$38.00		
IPS-N30TCU-MA10	30mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$46.00		
IPS-N30TMU-MA10	30mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$46.00		

CORRECTION FACTORS

The operating distance for targets of materials other than mild steel will in general, be reduced. Exact reductions cannot be predicted as they depend upon the specific alloy and purity.

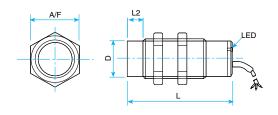
	MILD STEEL	STAINLESS STEEL	BRASS	ALUMINUM	COPPER
Correction Factor	1.0	0.80	0.50	0.45	0.40

Nickel Plated Brass - 2 Wire AC/DC | Inductive Cylindrical

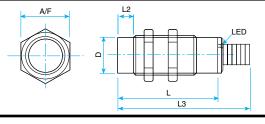


INDUCTIVE NICKEL F	PLATED BRASS CYL	LINDRICAL PROXIMITY	SENSORS - 2 WIRE	AC/DC
		18mm	3	30mm
CONSTRUCTION/MECHANICAL				
Diameter		18mm	3′	30mm
Thread Pitch		1mm	1.	.5mm
Housing Material		Nickel Plat	ted Brass	
Connections 2m (6.56 ft) Cable		r, 24 AWG (0.2mm²) iameter 3.5mm		r, 21 AWG (0.4mm²) ameter 4.5mm
Quick-Connector		M12 with	h 4 Pins	
Weight	100	Og, 3.2 oz.	200g	g, 6.4 oz.
Sensing Head	Shielded	Unshielded	Shielded	Unshielded
SENSING PERFORMANCE				
Sensing Distance, Sn	5.0mm	8.0mm	10.0mm	15.0mm
Sensing Range Tolerance		+/- 1	10%	
Operating Frequency	15Hz			
Hysteresis		Up to 10 ⁴		
Repeatability		≤2'	- / *	
Visual Indication Output Energized		LED (Green for	r NC and Red for NO)	
Protection Reverse Polarity Short Circuit False Pulse Transient Noise	NA •		NA • •	
ELECTRICAL				
Operating Voltage		24 ~ 240V	AC or DC	
Maximum Output Current		200r	mA	
Utilization Category	AC-14, DC-13			
Voltage Drop Across Switch		10V at 2	200mA	
Leakage Current (Load)		NA.	Ā	
Current Consumption	Maximum 2mA at 240V AC			
ENVIRONMENTAL				
Ingress Protection		Type 1, 2, 3, 3R, 4/4X, 6	6, 6P, 12 and 13, and IP67	
Ambient Operating Temperature		-25 to 70° C (-	-13 to 158° F)	
Shock		30g, 1	11ms	
Vibration		55Hz, 1mm Am	plitude, 3 Planes	
RoHS Compliance	For RoHS co	ompliance documentation by p	roduct, refer to www.c3co	ntrols.com.

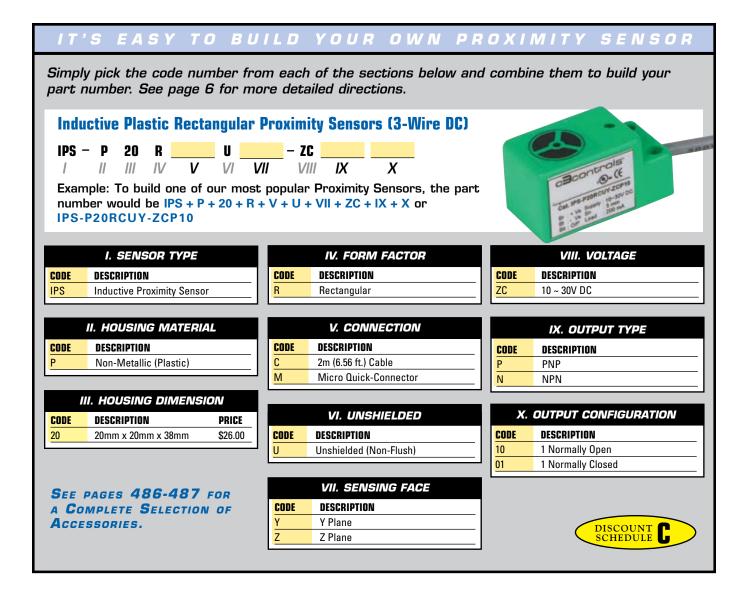
SENSORS	WITH CABLE CONN	IECTIONS — DIME	NSIONS (MM)
DIAMETER (C))	18	30
A/F		22	35
Length (L)	Shielded	87	87
	Unshielded	87	87
Length (L2)	Shielded	_	_
	Unshielded	8	15
Thread Pitch	ı	1	1.5



DIAMETER (D	1)	18	30
A/F		22	35
Length (L)	Shielded	80	80
	Unshielded	80	80
Length (L2)	Shielded	_	_
	Unshielded	8	15
Length (L3)	Shielded	93	93
	Unshielded	93	93
Thread Pitch	1	1	1.5
	•	- 	







Some of Our Popular Configurations:

INDUCTIVE PLASTIC RECTANGULAR PROXIMITY SENSORS – 3 WIRE DC				
CATALOG NUMBER	DESCRIPTION	PRICE		
IPS-P20RCUZ-ZCN10	Rectangular Sensor with Cable Connector, Z Plane Sensing Face and NPN 1 NO Output	\$26.00		
IPS-P20RMUZ-ZCN10	Rectangular Sensor with Micro Quick-Connector, Z Plane Sensing Face and NPN 1 NO Output	\$26.00		
IPS-P20RCUY-ZCN10	Rectangular Sensor with Cable Connector, Y Plane Sensing Face and NPN 1 NO Output	\$26.00		
IPS-P20RMUY-ZCN10	Rectangular Sensor with Micro Quick-Connector, Y Plane Sensing Face and NPN 1 NO Output	\$26.00		



Inductive Plastic Rectangular Proximity Sensors

Rectangular housing, environmental ratings for severe industrial environments, protective features, a wide variety of output configurations, and superior sensing performance make these devices suitable for the most demanding applications. 500Hz switching frequency maximizes production efficiency with targets moving at high speed. All c3controls inductive rectangular plastic proximity sensors are UL Listed, CE Marked, and are rated for Type 1, 2, 3, 3R, 4/4X, 6, 6P, 12 and 13, and IP67 applications.

Product features include:

- Rectangular housing 20mm x 20mm x 38mm for installation in applications where space is limited and a cylindrical housing just won't fit.
- Reverse polarity, short circuit, false pulse and transient noise protection
 prevents damage to the sensor due to incorrect installation or fault
 conditions and ensures reliable operation.
- Bounce free operation eliminates false signals.
- High repeat accuracy with output currents up to 200mA.
- Standard sensing distances up to 5.0mm.
- 2, 3 and 4-wire DC versions available for easy integration in control systems.
- PNP or NPN outputs.
- Normally Open (NO), Normally Closed (NC), and complementary Normally Open and Normally Closed (NO + NC) outputs for control circuit application flexibility.
- Solid-state design with no mechanical moving parts that can wear out, providing long life.



UNIQUE PRODUCT FEATURES



- 1. Plastic ABS housing for superior corrosion resistance in harsh environments. Withstands dust, water, lubricants, and cutting oils.
- 2. 2m (6.56 ft.) PVC cable or metallic micro quick-connectors for fast and easy installation and exchange of sensors when necessary.
- 3. Color coded visual LED indication for energized outputs.



ONSTRUCTION/MECHANICAL	
Dimensions	20mm x 20mm x 38mm
Housing Material	ABS Grade 300
Connections 2m (6.56 ft) Cable	3 Conductor, 24 AWG (0.2mm²) Outer Diameter 3.5mm
Quick-Connector	M8 with 3 Pins
Weight	65g, 2.1 oz.
Sensing Head	Unshielded
ENSING PERFORMANCE	
Sensing Distance, Sn	5.0mm
Sensing Range Tolerance	+/- 10%
Operating Frequency	500Hz
Hysteresis	Up to 10% of Sn
Repeatability	≤2%
Visual Indication Output Energized	LED (Green for PNP and Red for NPN)
Protection Reverse Polarity Short Circuit False Pulse Transient Noise	• • •
ECTRICAL	
Operating Voltage	10 ~ 30V DC
Maximum Output Current	200mA
Utilization Category	DC-13
Voltage Drop Across Switch	1.5V at 200mA
Leakage Current (Load)	Maximum 10µA
Current Consumption	Maximum 10mA at 30V DC
VVIRONMENTAL	
Ingress Protection	Type 1, 2, 3, 3R, 4/4X, 6, 6P, 12 and 13, and IP67
Ambient Operating Temperature	-25 to 70° C (-13 to 158° F)
Shock	30g, 11ms
Vibration	55Hz, 1mm Amplitude, 3 Planes
RoHS Compliance	For RoHS compliance documentation by product, refer to www.c3controls.com.

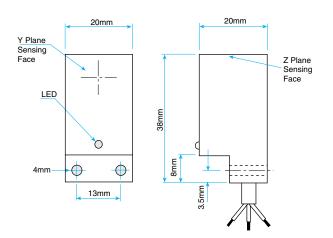
CO	83	14	411	OI	٧	4C	TO	1:1	S

The operating distance for targets of materials other than mild steel will in general, be reduced. Exact reductions cannot be predicted as they depend upon the specific alloy and purity.

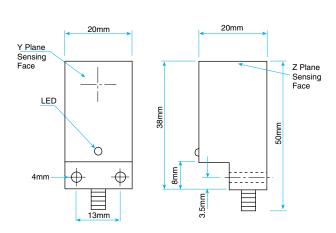
	MILD STEEL	STAINLESS STEEL	BRASS	ALUMINUM	COPPER
Correction Factor	1.0	0.80	0.50	0.45	0.40



3 WIRE DC SENSORS WITH CABLE CONNECTIONS - DIMENSIONS (MM)



3 WIRE DC SENSORS WITH QUICK CONNECTORS - DIMENSIONS (MM)



VISIT WWW.C3CONTROLS.COM TO DOWNLOAD CAD DRAWINGS



IT'S EASY TO BUILD YOUR OWN PROXIMITY SENSOR

Simply pick the code number from each of the sections below and combine them to build your part number. See page 6 for more detailed directions.

Inductive Plastic Rectangular Proximity Sensors (4-Wire DC)

IPS - P 20 R U - - ZC N 11

Example: To build one of our most popular Proximity Sensors, the part number would be IPS + P + 20 + R + V + U + VII + ZC + N + 11 or IPS-P20RCUY-ZCN11



	I. SENSOR TYPE
CODE	DESCRIPTION
IPS	Inductive Proximity Sensor

IV. FORM FACTOR				
CODE	DESCRIPTION			
R	Rectangular			

	VIII. VOLTAGE
CODE	DESCRIPTION
ZC	10 ~ 30V DC

II. HOUSING MATERIAL		
CODE	DESCRIPTION	
Р	Non-Metallic (Plastic)	

	V. CONNECTION		
CODE	DESCRIPTION		
С	2m (6.56 ft.) Cable		
M	Micro Quick-Connector		

IX. OUTPUT TYPE		
CODE	DESCRIPTION	
N	NPN	

III. HOUSING DIMENSION			
CODE	DESCRIPTION	PRICE	
20	20mm x 20mm x 38mm	\$38.00	

	VI. UNSHIELDED		
CODE	DESCRIPTION		
U	Unshielded (Non-Flush)		

X. OUTPUT CONFIGURATION		
CODE	DESCRIPTION	
11	1 Normally Open and 1 Normally Closed	
	· · · · · · · · · · · · · · · · · · ·	

SEE PAGES 486-487 FOR A COMPLETE SELECTION OF ACCESSORIES.

	VII. SENSING FACE
CODE	DESCRIPTION
Υ	Y Plane
Z	Z Plane



Some of Our Popular Configurations:

	INDUCTIVE PLASTIC RECTANGULAR PROXIMITY SENSORS – 4 WIRE DC	
CATALOG NUMBER	DESCRIPTION	PRICE
IPS-P20RCUZ-ZCN11	Rectangular Sensor with Cable Connector, Z Plane Sensing Face, and NPN 1 NO and 1 NC Output	\$38.00
IPS-P20RMUZ-ZCN11	Rectangular Sensor with Micro Quick-Connector, Z Plane Sensing Face, and NPN 1 NO and 1 NC Output	\$38.00
IPS-P20RCUY-ZCN11	Rectangular Sensor with Cable Connector, Y Plane Sensing Face, and NPN 1 NO and 1 NC Output	\$38.00
IPS-P20RMUY-ZCN11	Rectangular Sensor with Micro Quick-Connector, Y Plane Sensing Face, and NPN 1 NO and 1 NC Output	\$38.00

CORRECTION FACTORS

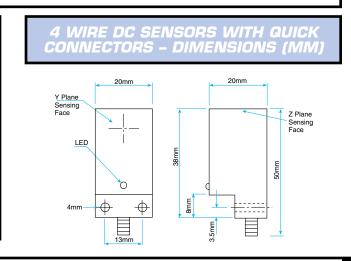
The operating distance for targets of materials other than mild steel will in general, be reduced. Exact reductions cannot be predicted as they depend upon the specific alloy and purity.

	MILD STEEL	STAINLESS STEEL	BRASS	ALUMINUM	COPPER
Correction Factor	1.0	0.80	0.50	0.45	0.40



INDUCTIVE PLAS	STIC RECTANGULAR PROXIMITY SENSORS - 4 WIRE DC
CONSTRUCTION/MECHANICAL	
Dimensions	20mm x 20mm x 38mm
Housing Material	ABS Grade 300
Connections 2m (6.56 ft) Cable	4 Conductor, 24 AWG (0.2mm²) Outer Diameter 3.5mm
Quick-Connector	M12 with 4 Pins
Weight	65g, 2.1 oz.
Sensing Head	Unshielded
SENSING PERFORMANCE	
Sensing Distance, Sn	5.0mm
Sensing Range Tolerance	+/- 10%
Operating Frequency	500Hz
Hysteresis	Up to 10% of Sn
Repeatability	≤2%
Visual Indication Output Energized	LED (Red)
Protection Reverse Polarity Short Circuit False Pulse Transient Noise	•
ELECTRICAL	
Operating Voltage	10 ~ 30V DC
Maximum Output Current	200mA
Utilization Category	DC-13
Voltage Drop Across Switch	1.5V at 200mA
Leakage Current (Load)	Maximum 10μA
Current Consumption	Maximum 10mA at 30V DC
NVIRONMENTAL	
Ingress Protection	Type 1, 2, 3, 3R, 4/4X, 6, 6P, 12 and 13, and IP67
Ambient Operating Temperature	-25 to 70° C (-13 to 158° F)
Shock	30g, 11ms
Vibration	55Hz, 1mm Amplitude, 3 Planes
RoHS Compliance	For RoHS compliance documentation by product, refer to www.c3controls.com.

4 WIRE DC SENSORS WITH CABLE CONNECTIONS – DIMENSIONS (MM) 20mm Y Plane Sensing Face Z Plane Sensing Face



13mm



IT'S EASY TO BUILD YOUR OWN PROXIMITY SENSOR

Simply pick the code number from each of the sections below and combine them to build your part number. See page 6 for more detailed directions.

Inductive Plastic Rectangular Proximity Sensors (2-Wire DC)

IPS - P 20 R U - ZC D

Example: To build one of our most popular Proximity Sensors, the part number would be IPS + P + 20 + R + V + U + VII + ZC + D + X or IPS-P20RCUY-ZCD10



I. SENSOR TYPE			
CODE DESCRIPTION			
_			

IV. FORM FACTOR	
CODE	DESCRIPTION
R	Rectangular

VIII. VOLTAGE	
CODE	DESCRIPTION
ZC	10 ~ 30V DC

II. HOUSING MATERIAL	
CODE	DESCRIPTION
Р	Non-Metallic (Plastic)

	V. CONNECTION		
CODE	DESCRIPTION		
С	2m (6.56 ft.) Cable		
M	Micro Quick-Connector		

IX. OUTPUT TYPE		
CODE	DESCRIPTION	
D	2-Wire DC	

III. HOUSING DIMENSION		
CODE	DESCRIPTION	PRICE
20	20mm x 20mm x 38mm	\$26.00

VI. UNSHIELDED	
CODE	DESCRIPTION
U	Unshielded (Non-Flush)

X. OUTPUT CONFIGURATION		
CODE	DESCRIPTION	
10	1 Normally Open	
01	1 Normally Closed	

SEE PAGES 486-487 FOR A COMPLETE SELECTION OF ACCESSORIES.

VII. SENSING FACE	
CODE	DESCRIPTION
Υ	Y Plane
Z	Z Plane
	_



Some of Our Popular Configurations:

	INDUCTIVE PLASTIC RECTANGULAR PROXIMITY SENSORS – 2 WIRE DC	
CATALOG NUMBER	DESCRIPTION	PRICE
IPS-P20RCUZ-ZCD10	Rectangular Sensor with Cable Connector, Z Plane Sensing Face and 1 NO Output	\$26.00
IPS-P20RMUZ-ZCD10	Rectangular Sensor with Micro Quick-Connector, Z Plane Sensing Face and 1 NO Output	\$26.00
IPS-P20RCUY-ZCD10	Rectangular Sensor with Cable Connector, Y Plane Sensing Face and 1 NO Output	\$26.00
IPS-P20RMUY-ZCD10	Rectangular Sensor with Micro Quick-Connector, Y Plane Sensing Face and 1 NO Output	\$26.00

CORRECTION FACTORS

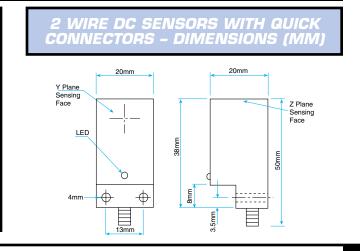
The operating distance for targets of materials other than mild steel will in general, be reduced. Exact reductions cannot be predicted as they depend upon the specific alloy and purity.

	MILD STEEL	STAINLESS STEEL	BRASS	ALUMINUM	COPPER
Correction Factor	1.0	0.80	0.50	0.45	0.40



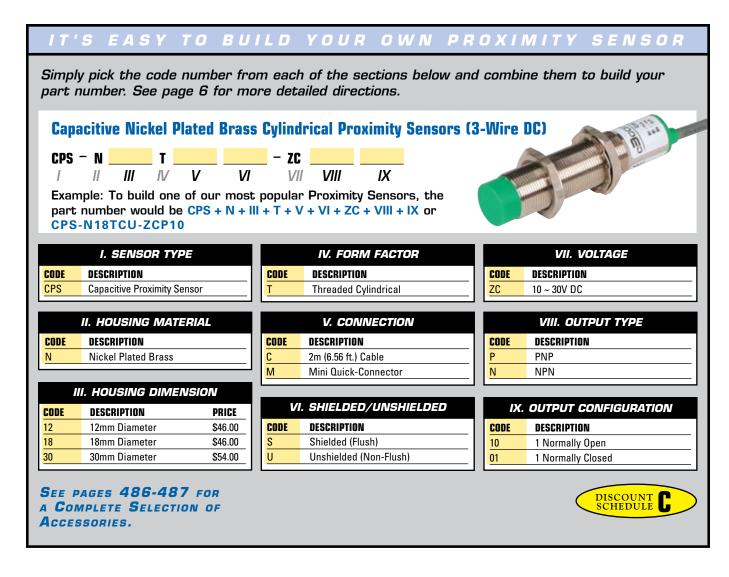
NSTRUCTION/MECHANICAL	
Dimensions	20mm x 20mm x 38mm
Housing Material	ABS Grade 300
Connections 2m (6.56 ft) Cable	2 Conductor, 24 AWG (0.2mm²) Outer Diameter 3.5mm
Quick-Connector	M8 with 3 Pins
Weight	65g, 2.1 oz.
Sensing Head	Unshielded
NSING PERFORMANCE	
Sensing Distance, Sn	5.0mm
Sensing Range Tolerance	+/- 10%
Operating Frequency	500Hz
Hysteresis	Up to 10% of Sn
Repeatability	≤2%
Visual Indication Output Energized	LED (Green for NC and Red for NO)
Protection Reverse Polarity Short Circuit False Pulse Transient Noise	• • •
CTRICAL	
Operating Voltage	10 ~ 30V DC
Maximum Output Current	200mA
Utilization Category	DC-13
Voltage Drop Across Switch	7.5V at 200mA
Leakage Current (Load)	NA
Current Consumption	Maximum 2mA at 30V DC
VIRONMENTAL	
Ingress Protection	Type 1, 2, 3, 3R, 4/4X, 6, 6P, 12 and 13, and IP67
Ambient Operating Temperature	-25 to 70° C (-13 to 158° F)
Shock	30g, 11ms
Vibration	55Hz, 1mm Amplitude, 3 Planes

2 WIRE DC SENSORS WITH CABLE CONNECTIONS – DIMENSIONS (MM) 20mm Y Plane Sensing Face Z Plane Sensing Face LED 0 3.5mm



13mm





Some of Our Popular Configurations:

CAPACITIVE NICKEL PLATED BRASS CYLINDRICAL PROXIMITY SENSORS – 3 WIRE DC		
CATALOG NUMBER	DESCRIPTION	PRICE
CPS-N12TCU-ZCN10	12mm Diameter Unshielded Sensor with Cable Connector and NPN 1 NO Output	\$46.00
CPS-N12TMU-ZCN10	12mm Diameter Unshielded Sensor with Mini Quick-Connector and NPN 1 NO Output	\$46.00
CPS-N18TCU-ZCN10	18mm Diameter Unshielded Sensor with Cable Connector and NPN 1 NO Output	\$46.00
CPS-N18TMU-ZCN10	18mm Diameter Unshielded Sensor with Mini Quick-Connector and NPN 1 NO Output	\$46.00
CPS-N30TCU-ZCN10	30mm Diameter Unshielded Sensor with Cable Connector and NPN 1 NO Output	\$54.00
CPS-N30TMU-ZCN10	30mm Diameter Unshielded Sensor with Mini Quick-Connector and NPN 1 NO Output	\$54.00



CAPACITIVE NICKEL PLATED BRASS CYLINDRICAL PROXIMITY SENSORS

Environmental ratings for severe industrial environments, protective features, a wide variety of output configurations and superior sensing performance make these devices suitable for the most demanding applications. The capacitive design can sense the presence of metallic and non-metallic targets including liquids, rubber, paper, cardboard and bulk materials. A wide variety of operating voltages are available: 10 ~ 30V DC, 90 ~ 250V AC, and 24 ~ 240V AC/DC making them suitable for use in almost any control system. All c3controls capacitive nickel plated brass cylindrical proximity sensors are UL Listed, CE Marked, and rated for Type 1, 2, 3, 3R, 4/4X, 6, 6P, 12 and 13, and IP67 applications.

Product features include:

- 12mm, 18mm, and 30mm diameters for installation in applications where space is limited.
- Reverse polarity, short circuit, false pulse, and transient noise protection
 prevents damage to the sensor due to incorrect installation or fault conditions
 and ensures reliable operation.
- Bounce free operation eliminates false signals.
- High repeat accuracy with output currents up to 400mA.
- Shielded and unshielded constructions with standard sensing distances up to 15.0mm.
- 2-wire AC, 2-, 3- and 4-wire DC, and 2-wire AC/DC versions available for easy integration in control systems.
- PNP or NPN outputs.
- Normally Open (NO), Normally Closed (NC), and complementary Normally Open and Normally Closed (NO + NC) outputs for control circuit application flexibility.
- Solid-state design with no mechanical moving parts that can wear out, providing long life.





- 1. Nickel-plated brass housing for superior corrosion resistance in harsh environments. Withstands dust, water, lubricants, and cutting oils.
- 2. 2m (6.56 ft.) PVC cable or metallic mini quick-connectors for fast and easy installation and exchange of sensors when necessary.
- 3. Color coded visual LED indication for energized outputs.
- 4. Color coded sensor face for quick and easy sensor identification: green for PNP devices, red for NPN devices, yellow for AC and AC/DC devices, and blue for 2-wire DC devices.



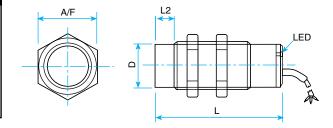


	12	2mm	18	3mm		30mm	
ONSTRUCTION/MECHANICAL							
Diameter	12	2mm	18	mm	30mm		
Thread Pitch	1	mm	11	mm	1.5mm		
Housing Material			Nickel Pl	ated Brass			
Connections 2m (6.56 ft) Cable		3 Conductor, 24 A Outer Diamete				3 Conductor, 21 AWG (0.4mm²) Outer Diameter 4.5mm	
Quick-Connector			M12 w	th 4 Pins			
Weight	65g,	2.1 oz.	100g,	3.2 oz.	200	g, 6.4 oz.	
Sensing Head	Shielded	Unshielded	Shielded	Unshielded	Shielded	Unshielded	
SENSING PERFORMANCE							
Sensing Distance, Sn	3.0mm	5.0mm	2.0 to 5.0mm	2.0 to 10.0mm	2.0 to 10.0mm	2.0 to 15.0mm	
Sensing Range Tolerance			+/-	10%			
Operating Frequency			2	5Hz			
Hysteresis			Up to 1	5% of Sn			
Repeatability			≤	2%			
Visual Indication Output Energized			LED (Green for PN	IP and Red for NP	V)		
Protection Reverse Polarity Short Circuit False Pulse Transient Noise		•		•		•	
LECTRICAL					·		
Operating Voltage			10 ~ 3	30V DC			
Maximum Output Current	20	0mA	400mA		400mA		
Utilization Category			D	C-13			
Voltage Drop Across Switch	1.5V a	t 200mA	1.5V a	t 400mA	1.5V	at 400mA	
Leakage Current (Load)			Maxim	um 10µA	·		
Current Consumption	Maximum 15mA at 30V DC						
NVIRONMENTAL							
Ingress Protection	Type 1, 2, 3, 3R, 4/4X, 6, 6P, 12 and 13, and IP67						
Ambient Operating Temperature			-25 to 70° C	(-13 to 158° F)			
Shock	30g, 11ms						
Vibration	55Hz, 1mm Amplitude, 3 Planes						
RoHS Compliance	For RoHS compliance documentation by product, refer to www.c3controls.com.						



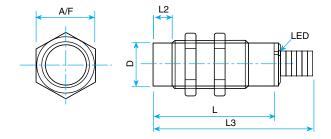
3 WIRE DC SENSORS WITH CABLE CONNECTIONS

SENSORS WITH CABLE CONNECTIONS — DIMENSIONS (MM)				
DIAMETER (D)	12	18	30
A/F		17	22	35
Length (L)	Shielded	83	83	83
	Unshielded	83	83	83
Length (L2)	Shielded	_	1	_
	Unshielded	5	8	15
Thread Pitch	1	1	1	1.5



3 WIRE DC SENSORS WITH QUICK-CONNECTORS

SENSORS WITH QUICK-CONNECTORS — DIMENSIONS (MM)				
DIAMETER (D	1)	12	18	30
A/F		17	22	35
Length (L)	Shielded	80	80	80
	Unshielded	80	80	80
Length (L2)	Shielded	_	_	_
	Unshielded	5	8	15
Length (L3)	Shielded	93	93	93
	Unshielded	93	93	93
Thread Pitch	1	1	1	1.5





IT'S EASY TO BUILD YOUR OWN PROXIMITY SENSOR

Simply pick the code number from each of the sections below and combine them to build your part number. See page 6 for more detailed directions.

Capacitive Nickel Plated Brass Cylindrical Proximity Sensors (4-Wire DC)

Example: To build one of our most popular Proximity Sensors, the part number would be CPS + N + III + T + V + VI + ZC + VIII + 11 or CPS-N18TMU-ZCN11



I. SENSOR TYPE
DESCRIPTION
Capacitive Proximity Sensor

	IV. FORM FACTOR
CODE	DESCRIPTION
T	Threaded Cylindrical

	VII. VOLTAGE
CODE	DESCRIPTION
ZC	10 ~ 30V DC

II. HOUSING MATERIAL	
CODE	DESCRIPTION
N	Nickel Plated Brass

V. CONNECTION	
	CODE
	С
or	M
	<u>C</u> M

	VIII. OUTPUT TYPE
CODE	DESCRIPTION
P	PNP
N	NPN

III. HOUSING DIMENSION		
CODE	DESCRIPTION	PRICE
12	12mm Diameter	\$58.00
18	18mm Diameter	\$58.00
30	30mm Diameter	\$66.00

VI. SHIELDED/UNSHIELDED

CODE DESCRIPTION
S Shielded (Flush)
U Unshielded (Non-Flush)

IX. OUTPUT CONFIGURATION		
CODE	DESCRIPTION	
11	1 Normally Open and	
	1 Normally Closed	

SEE PAGES 486-487 FOR A COMPLETE SELECTION OF ACCESSORIES.



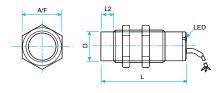
Some of Our Popular Configurations:

CAPACITIVE NICKEL PLATED BRASS CYLINDRICAL PROXIMITY SENSORS – 4 WIRE DC			
CATALOG NUMBER	DESCRIPTION	PRICE	
CPS-N12TCU-ZCN11	12mm Diameter Unshielded Sensor with Cable Connector and NPN 1 NO + 1 NC Output	\$58.00	
CPS-N12TMU-ZCN11	12mm Diameter Unshielded Sensor with Mini Quick-Connector and NPN 1 NO + 1 NC Output	\$58.00	
CPS-N18TCU-ZCN11	18mm Diameter Unshielded Sensor with Cable Connector and NPN 1 NO + 1 NC Output	\$58.00	
CPS-N18TMU-ZCN11	18mm Diameter Unshielded Sensor with Mini Quick-Connector and NPN 1 NO + 1 NC Output	\$58.00	
CPS-N30TCU-ZCN11	30mm Diameter Unshielded Sensor with Cable Connector and NPN 1 NO + 1 NC Output	\$66.00	
CPS-N30TMU-ZCN11	30mm Diameter Unshielded Sensor with Mini Quick-Connector and NPN 1 NO + 1 NC Output	\$66.00	

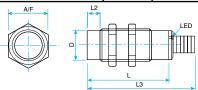


	1	12mm	18	Smm		30mm
ONSTRUCTION/MECHANICAL						
Diameter	1	12mm	181	mm	T	30mm
Thread Pitch		1mm	1r	mm	<u> </u>	1.5mm
Housing Material			Nickel Pl	lated Brass		
Connections 2m (6.56 ft) Cable			24 AWG (0.2mm²) ameter 3.5mm			r, 21 AWG (0.4mm²) liameter 4.5mm
Quick-Connector			M12 wit	th 4 Pins		
Weight	65g	g, 2.1 oz.	100g,	3.2 oz.		0g, 6.4 oz.
Sensing Head	Shielded	Unshielded	Shielded	Unshielded	Shielded	Unshielded
ENSING PERFORMANCE						
Sensing Distance, Sn	3.0mm	5.0mm	2.0 to 5.0mm	2.0 to 10.0mm	2.0 to 10.0mm	2.0 to 15.0mm
Sensing Range Tolerance			<u> </u>	10%		
Operating Frequency				БНz		
Hysteresis			<u> </u>	5% of Sn		
Repeatability				2%		
Visual Indication Output Energized			LED (Green for PN	NP and Red for NPI	N)	
Protection Reverse Polarity Short Circuit False Pulse Transient Noise				•		
LECTRICAL						
Operating Voltage			10 ~ 3	30V DC		
Maximum Output Current	2′	200mA	400	0mA	/	400mA
Utilization Category			DC	C-13		
Voltage Drop Across Switch	1.5V	at 200mA	1.5V at	t 400mA	1.5V	V at 400mA
Leakage Current (Load)				um 10µA		
Current Consumption			Maximum 15	5mA at 30V DC		
NVIRONMENTAL						
Ingress Protection		Туг	pe 1, 2, 3, 3R, 4/4X, 6		J IP67	
Ambient Operating Temperature			-25 to 70° C	(-13 to 158° F)		
Shock				11ms		
Vibration			55Hz, 1mm Ar	mplitude, 3 Planes		
RoHS Compliance		For RoHS compliance documentation by product, refer to www.c3controls.com.				

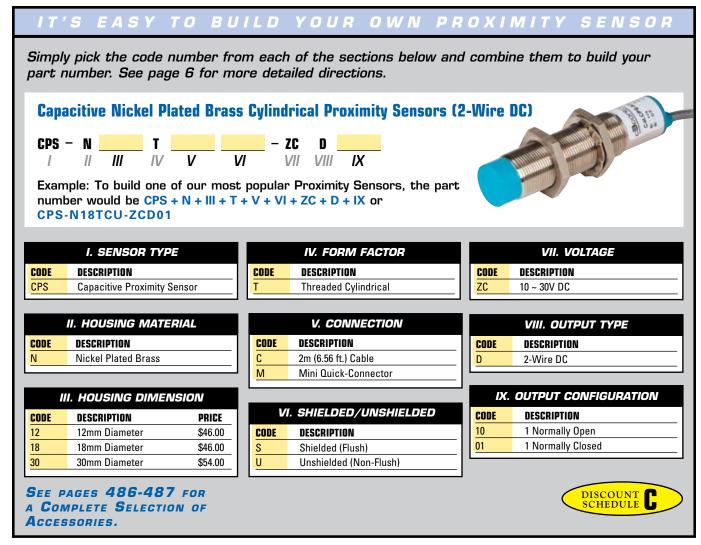
SENSORS WITH CABLE CONNECTIONS — DIMENSIONS (MM)				
DIAMETER (D)	12	18	30
A/F		17	22	35
Length (L)	Shielded	83	83	83
	Unshielded	83	83	83
Length (L2)	Shielded			_
	Unshielded	5	8	15
Thread Pitch	1	1	1	1.5



SENSORS WITH QUICK CONNECTORS — DIMENSIONS (MM)					
DIAMETER (D)	12	18	30	
A/F		17	22	35	
Length (L)	Shielded	80	80	80	
	Unshielded	80	80	80	
Length (L2)	Shielded	_	-	_	
	Unshielded	5	8	15	
Length (L3)	Shielded	93	93	93	
	Unshielded	93	93	93	
Thread Pitch		1	1	1.5	







Some of Our Popular Configurations:

CAPACITIVE NICKEL PLATED BRASS CYLINDRICAL PROXIMITY SENSORS – 2 WIRE DC				
CATALOG NUMBER	DESCRIPTION	PRICE		
CPS-N12TCU-ZCD10	12mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$46.00		
CPS-N12TMU-ZCD10	12mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$46.00		
CPS-N18TCU-ZCD10	18mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$46.00		
CPS-N18TMU-ZCD10	18mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$46.00		
CPS-N30TCU-ZCD10	30mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$54.00		
CPS-N30TMU-ZCD10	30mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$54.00		

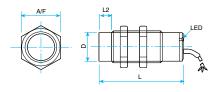
Nickel Plated Brass - 2 Wire DC | CAPACITIVE CYLINDRICAL



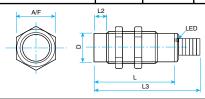
SPECIFICATIONS:

	12mm		1/	18mm		30mm	
ONSTRUCTION/MECHANICAL					_		
Diameter	17	2mm	15	8mm	3	30mm	
Thread Pitch	1	Imm	1	1mm	1	1.5mm	
Housing Material			Nickel P	Plated Brass			
Connections 2m (6.56 ft) Cable			24 AWG (0.2mm²) ameter 3.5mm			, 21 AWG (0.4mm²) ameter 4.5mm	
Quick-Connector			M12 w	vith 4 Pins			
Weight	65g,	, 2.1 oz.	100g	j, 3.2 oz.	2000	g, 6.4 oz.	
Sensing Head	Shielded	Unshielded	Shielded	Unshielded	Shielded	Unshielded	
ENSING PERFORMANCE							
Sensing Distance, Sn	3.0mm	5.0mm	2.0 to 5.0mm	2.0 to 10.0mm	2.0 to 10.0mm	2.0 to 15.0mm	
Sensing Range Tolerance		+/- 10%					
Operating Frequency		25Hz					
Hysteresis		Up to 15% of Sn					
Repeatability			_	≤2%			
Visual Indication Output Energized	LED (Green for NC and Red for NO)						
Protection Reverse Polarity Short Circuit False Pulse Transient Noise				•			
LECTRICAL							
Operating Voltage			10 ~	30V DC			
Maximum Output Current	20	00mA	40	00mA	4	100mA	
Utilization Category	i		D')C-13			
Voltage Drop Across Switch	7.5V a	at 200mA	7.5V ε	at 400mA	7.5V	at 400mA	
Leakage Current (Load)				NA			
Current Consumption			Maximum 2	2mA at 30V DC			
NVIRONMENTAL							
Ingress Protection		Ту	pe 1, 2, 3, 3R, 4/4X,	6, 6P, 12 and 13, and	d IP67		
Ambient Operating Temperature	i		-25 to 70° C	(-13 to 158° F)			
Shock			30g	j, 11ms			
Vibration	i		55Hz, 1mm An	mplitude, 3 Planes			
RoHS Compliance	i	For RoHS compli	ance documentation	on by product, refe	r to www.c3control	ıls com.	

SENSORS WITH CABLE CONNECTIONS — DIMENSIONS (MM)				
DIAMETER (D)	12	18	30
A/F		17	22	35
Length (L)	Shielded	83	83	83
	Unshielded	83	83	83
Length (L2)	Shielded	_	_	_
	Unshielded	5	8	15
Thread Pitch		1	1	1.5



SENSORS WITH QUICK CONNECTORS — DIMENSIONS (MM)					
DIAMETER (D) 12 18 30					
A/F		17	22	35	
Length (L)	Shielded	80	80	80	
	Unshielded	80	80	80	
Length (L2)	Shielded	_			
	Unshielded	5	8	15	
Length (L3)	Shielded	93	93	93	
	Unshielded	93	93	93	
Thread Pitch		1	1	1.5	





IT'S EASY TO BUILD YOUR OWN PROXIMITY SENSOR

Simply pick the code number from each of the sections below and combine them to build your part number. See page 6 for more detailed directions.

Capacitive Nickel Plated Brass Cylindrical Proximity Sensors (2-Wire AC

CPS - N ____ T ___ - F A ____

Example: To build one of our most popular Proximity Sensors, the part number would be CPS + N + III + T + V + VI + F + A + IX or CPS-N30TMU-FA10

2-Wire AC)		8/18
	WINT !	9 6 3 15
	**********	131
V and		7

RIPTION
acitive Proximity Sensor

IV. FORM FACTOR			
CODE	DESCRIPTION		
T	Threaded Cylindrical		

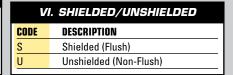
	VII. VOLTAGE
CODE	DESCRIPTION
F	90 - 250V AC

II. HOUSING MATERIAL	
CODE	DESCRIPTION
N	Nickel Plated Brass

V. CONNECTION		
CODE	DESCRIPTION	
С	2m (6.56 ft.) Cable	
M	Mini Quick-Connector	

	VIII. OUTPUT TYPE
CODE	DESCRIPTION
Α	2-Wire AC

III. HOUSING DIMENSION			
CODE	DESCRIPTION	PRICE	
12	12mm Diameter	\$60.00	
18	18mm Diameter	\$60.00	
30	30mm Diameter	\$68.00	



IX. OUTPUT CONFIGURATION		
CODE	DESCRIPTION	
10	1 Normally Open	
01	1 Normally Closed	

SEE PAGES 486-487 FOR A COMPLETE SELECTION OF ACCESSORIES.



Some of Our Popular Configurations:

CAPACITIVE NICKEL PLATED BRASS CYLINDRICAL PROXIMITY SENSORS – 2 WIRE AC				
CATALOG NUMBER	DESCRIPTION	PRICE		
CPS-N12TCU-FA10	12mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$60.00		
CPS-N12TMU-FA10	12mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$60.00		
CPS-N18TCU-FA10	18mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$60.00		
CPS-N18TMU-FA10	18mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$60.00		
CPS-N30TCU-FA10	30mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$68.00		
CPS-N30TMU-FA10	30mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$68.00		

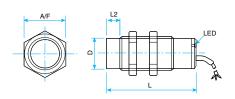
Nickel Plated Brass - 2 Wire AC | CAPACITIVE CYLINDRICAL



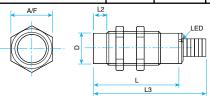
SPECIFICATIONS:

	1/	2mm	18	Bmm	-	30mm	
ONSTRUCTION/MECHANICAL	1						
Diameter	15	2mm	18	Bmm	1	30mm	
Thread Pitch	1	1mm	11	mm	•	1.5mm	
Housing Material	 I		Nickel P	Plated Brass			
Connections 2m (6.56 ft) Cable			24 AWG (0.2mm²) ameter 3.5mm			2 Conductor, 21 AWG (0.4mm²) Outer Diameter 4.5mm	
Quick-Connector			M12 wi	ith 4 Pins			
Weight	65g,	, 2.1 oz.	100g,	, 3.2 oz.	200	Og, 6.4 oz.	
Sensing Head	Shielded	Unshielded	Shielded	Unshielded	Shielded	Unshielded	
ENSING PERFORMANCE							
Sensing Distance, Sn	3.0mm	5.0mm	2.0 to 5.0mm	2.0 to 10.0mm	2.0 to 10.0mm	2.0 to 15.0mm	
Sensing Range Tolerance	+/- 10%						
Operating Frequency	15Hz						
Hysteresis	Up to 15% of Sn						
Repeatability			≤	2%			
Visual Indication Output Energized			LED (Green for NC	and Red for NO)			
Protection Reverse Polarity Short Circuit False Pulse Transient Noise	NA •		NA •		NA •		
LECTRICAL	<u> </u>				<u>'</u>		
Operating Voltage		-	90 ~ 2	250V AC			
Maximum Output Current	20	00mA	400mA		400mA		
Utilization Category	AC-14						
Voltage Drop Across Switch	10V a	at 200mA	10V at 400mA		10V	at 400mA	
Leakage Current (Load)	NA						
Current Consumption			Maximum 2m	nA at 250V AC			
NVIRONMENTAL							
Ingress Protection		Тур	pe 1, 2, 3, 3R, 4/4X, 6	δ, 6P, 12 and 13, an	d IP67		
Ambient Operating Temperature			-25 to 70° C	(-13 to 158° F)			
Shock				, 11ms			
Vibration			55Hz, 1mm Arr	nplitude, 3 Planes			
RoHS Compliance	For RoHS compliance documentation by product, refer to www.c3controls.com.						

SENSORS WITH CABLE CONNECTIONS — DIMENSIONS (MM)				
DIAMETER (D)	12	18	30	
A/F	17	22	35	
Length (L) Shielded	83	83	83	
Unshielded	83	83	83	
Length (L2) Shielded	_	-		
Unshielded	5	8	15	
Thread Pitch	1	1	1.5	



SENSORS WITH QUICK CONNECTORS — DIMENSIONS (MM)				
DIAMETER (D)		12	18	30
A/F		17	22	35
Length (L)	Shielded	80	80	80
	Unshielded	80	80	80
Length (L2)	Shielded			
	Unshielded	5	8	15
Length (L3)	Shielded	93	93	93
	Unshielded	93	93	93
Thread Pitch		1	1	1.5







Simply pick the code number from each of the sections below and combine them to build your part number. See page 6 for more detailed directions.

Capacitive Nickel Plated Brass Cylindrical Proximity Sensors (2-Wire AC/DC)

Example: To build one of our most popular Proximity Sensors, the part number would be CPS + N + III + T + V + VI + M + A + IX or

CPS-	N301CU-MA01	
	I. SENSOR TYPE	
CODE	DESCRIPTION	CODE
CPS	Capacitive Proximity Sensor	T

IV. FORM FACTOR
DESCRIPTION
Threaded Cylindrical

	VII. VOLTAGE
CODE	DESCRIPTION
M	24 ~ 240V AC/DC

II. HOUSING MATERIAL		
CODE	DESCRIPTION	
N	Nickel Plated Brass	

v. connection			
CODE	DESCRIPTION		
С	2m (6.56 ft.) Cable		
M	Mini Quick-Connector		

	VIII. OUTPUT TYPE
CODE	DESCRIPTION
A	2-Wire AC/DC

III. HOUSING DIMENSION				
CODE	DESCRIPTION	PRICE		
18	18mm Diameter	\$70.00		
30	30mm Diameter	\$78.00		

VI. SHIELDED/UNSHIELDED				
CODE	CODE DESCRIPTION			
S	Shielded (Flush)			
U Unshielded (Non-Flush)				

IX. OUTPUT CONFIGURATION			
CODE	DESCRIPTION		
10	1 Normally Open		
01	1 Normally Closed		

SEE PAGES 486-487 FOR A COMPLETE SELECTION OF Accessories.



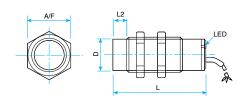
SOME OF OUR POPULAR CONFIGURATIONS:

CAPACITIVE NICKEL PLATED BRASS CYLINDRICAL PROXIMITY SENSORS – 2 WIRE AC/DC				
CATALOG NUMBER	DESCRIPTION	PRICE		
CPS-N18TCU-MA10	18mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$70.00		
CPS-N18TMU-MA10	18mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$70.00		
CPS-N30TCU-MA10	30mm Diameter Unshielded Sensor with Cable Connector and 1 NO Output	\$78.00		
CPS-N30TMU-MA10	30mm Diameter Unshielded Sensor with Mini Quick-Connector and 1 NO Output	\$78.00		

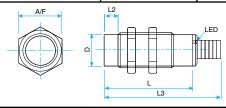


	18	Bmm	30	Omm
ONSTRUCTION/MECHANICAL				
Diameter	18	mm	30mm	
Thread Pitch	1r	mm	1.5	5mm
Housing Material	Nickel Plated Brass			
Connections 2m (6.56 ft) Cable	3 Conductor, 24 AWG (0.2mm²) Outer Diameter 3.5mm		3 Conductor, 21 AWG (0.4mm²) Outer Diameter 4.5mm	
Quick-Connector		M12 wit	th 4 Pins	
Weight kg (lbs.)	100g,	3.2 oz.	200g,	, 6.4 oz.
Sensing Head	Shielded	Unshielded	Shielded	Unshielded
ENSING PERFORMANCE				
Sensing Distance, Sn	2.0 to 5.0mm	2.0 to 10.0mm	2.0 to 10.0mm	2.0 to 15.0mm
Sensing Range Tolerance		+/-	10%	
Operating Frequency		10)Hz	
Hysteresis		Up to 15	5% of Sn	
Repeatability		≤	2%	
Visual Indication Output Energized		LED (Green for	r NC and Red for NO)	
Protection Reverse Polarity Short Circuit False Pulse Transient Noise	NA •		NA • •	
LECTRICAL				
Operating Voltage			AC or DC	
Maximum Output Current			DmA	
Utilization Category			, DC-13	
Voltage Drop Across Switch Leakage Current (Load)			400mA JA	
Current Consumption			nA at 240V AC	
NVIRONMENTAL		IVIAXIIIIUIII ZII	IA at 240V AC	
_		Tuno 1 2 2 2D 4/4V C	CD 12 and 12 and IDC7	
Ingress Protection Ambient Operating Temperature			, 6P, 12 and 13, and IP67	
Shock	-25 to 70° C (-13 to 158° F) 30g, 11ms			
Vibration		-	pplitude, 3 Planes	
RoHS Compliance	For Policion		roduct, refer to www.c3cont	trale com

SENSORS WITH CABLE CONNECTIONS — DIMENSIONS (MIM)				
DIAMETER (D)	18	30	
A/F		22	35	
Length (L)	Shielded	83	83	
	Unshielded	83	83	
Length (L2)	Shielded	_		
	Unshielded	8	15	
Thread Pitch	1	1	1.5	



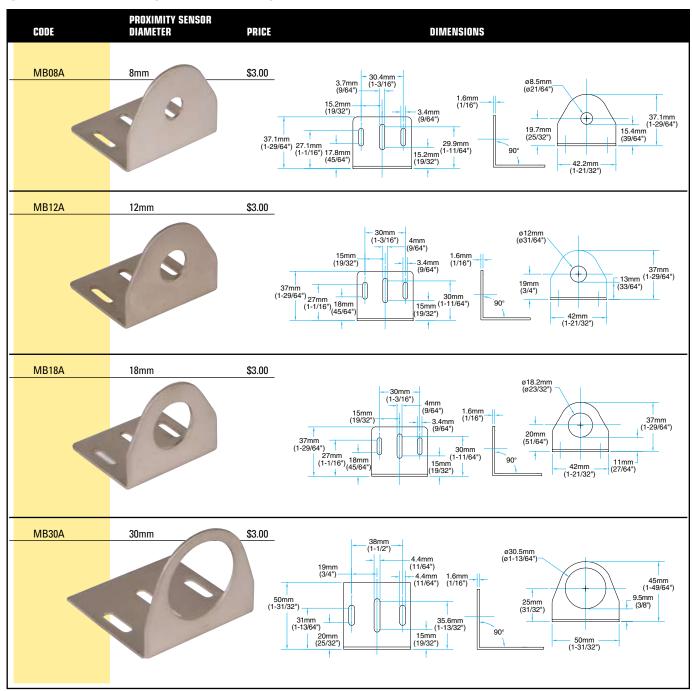
SENSORS WITH QUICK CONNECTORS — DIMENSIONS (MM)				
DIAMETER (D))	18	30	
A/F		22	35	
Length (L)	Shielded	80	80	
	Unshielded	80	80	
Length (L2)	Shielded	_	_	
	Unshielded	8	15	
Length (L3)	Shielded	93	93	
	Unshielded	93	93	
Thread Pitch	1	1	1.5	
,		1		





MOUNTING BRACKETS

A variety of right-angle chrome plated steel mounting brackets are available for simple, convenient installation and adjustable positioning of cylindrical proximity sensors. For RoHS compliance documentation by product, refer to www.c3controls.com.







CORDSETS

A variety of cordsets are available for convenient, simple and speedy installation of proximity sensors. The cordsets feature industry standard 3- and 4-pin, straight and right-angle female connectors on one end, and flying leads on the other end. Connectors are physically keyed to guard against incorrect wiring. Connectors with LEDs are available to provide visual sensor status indication. For RoHS compliance documentation by product, refer to www.c3controls.com.



CODE	CABLE LENGTH	CABLE WIRE SIZE	TYPE	CONNECTIONS	PRICE
FM08S02A	2m (6.56 ft.)	0.2mm²(24 AWG)	STRAIGHT TYPE - M8 (WITHOUT LED)	3 1 – Brown	\$ 9.50
FM08S05A	5m (16.40 ft.)	0.2IIIII (24 AVVO)		2 - Blue 3 - Black	\$14.00
FM08L02A	2m (6.56 ft.)	0.2mm² (24 AWG)	"L" TYPE - M8 (WITHOUT LED) 18	3 1 – Brown	\$ 9.50
FM08L05A	5m (16.40 ft.)	0.2mm (24 AVVO)	72	2 - Blue 3 - Black	\$14.00
FM12S02A	2m (6.56 ft.)	0.2mm² (24 AWG)	STRAIGHT TYPE - M12 (WITHOUT LED)	① 2 1 - Brown 2 - White	\$ 9.50
FM12S05A	5m (16.40 ft.)	0.2IIIII (24 AVVG)	= = =	3 - Blue 4 - Black	\$14.00
FM12L02A	2m (6.56 ft.)	0.2mm² (24 AWG)	"L" TYPE - M12 (WITHOUT LED)	① 1 - Brown 2 - White	\$ 9.50
FM12L05A	5m (16.40 ft.)	0.2mm (24 AWG)		3 - Blue 4 - Black	\$14.00
FM12LL02A®	2m (6.56 ft.)	0.2mm² (24 AWG)	"L" TYPE - M12 (WITH LED)	①	\$11.50
FM12LL05A®	5m (16.40 ft.)	5.2mm (27 AVVU)	SWALL ON THE STATE OF THE STATE	2 - While 3 - Blue 4 - Black	\$14.00

[©] Cordsets with LED indication are for use with 3- or 4-wire DC PnP output sensors only. For more information, see Table "Connections and Wire Color Configuration on page 489.

REPLACEMENT MOUNTING NUTS

Replacement mounting nuts are available for all cylindrical threaded barrel proximity sensors. The materials of the mounting nuts match the respective housing material. The 8mm is 304 stainless steel. The 12mm, 18mm, and 30mm are nickel plated brass.

CODE	PROXIMITY SENSOR DIAMETER	PKG. QTY.	PRICE/PC.
IPS-LN08	8mm	5	\$0.70
IPS-LN12	12mm	5	\$0.70
IPS-LN18	18mm	5	\$0.70
IPS-LN30	30mm	5	\$0.90

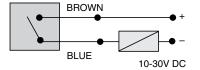
REPLACENIENT LUCK WASHERS

Replacement lock washers are available for all cylindrical threaded barrel proximity sensors. The materials of the lock washers match the respective housing material. The 8mm is 304 stainless steel. The 12mm, 18mm, and 30mm are nickel plated brass.

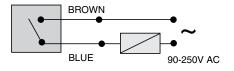
CODE	PROXIMITY SENSOR DIAMETER	PKG. QTY.	PRICE/PC.
IPS-LW08	8mm	5	\$0.30
IPS-LW12	12mm	5	\$0.30
IPS-LW18	18mm	5	\$0.30
IPS-LW30	30mm	5	\$0.40



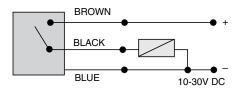
DC-STANDARD (2-WIRE), NO OR NC



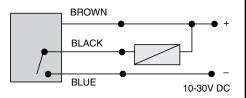
AC (2-WIRE), NO OR NC



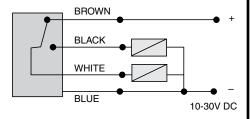
DC-PNP (3-WIRE), NO OR NC



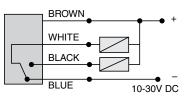
DC-NPN (3-WIRE), NO OR NC



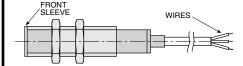
DC-PNP (4-WIRE), NO+NC



DC-NPN (4-WIRE), NO+NC



COLOR CODING



FRONT SLEEVE COLORS

PNP	Green
NPN	Red
AC and AC/DC	Yellow
2 Wire DC	Blue

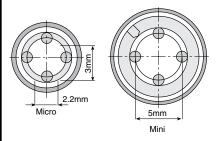
WIRE COLORS

DC - 2 WII	RES
Negative Wire	Blue
Positive Wire	Brown
DC - 3 WIRES, F	PNP/NPN
Positive Wire	Brown
Negative Wire	Blue
Output Wire	Black
DC - 4 WIRES, NPN	/PNP/NO+NC
Positive Wire	Brown
Negative Wire	Blue
'NO' Output Wire	Black
'NC' Output Wire	White
AC - 2 WII	RES
Phase Wire	Brown
Load Wire	Blue

OUTPUT	CONFIGURATION
DC 2-Wire	NO or NC
DC 3-Wire	PNP + NO or NPN + NO PNP + NC or NPN + NC
DC 4-Wire	PNP + (NO + NC) or NPN + (NO + NC)
AC 2-Wire	NO or NC

NO or NC

AC/DC 2-Wire



TIGHTENING TORQUE RECOMMENDATIONS FOR THREADED BARREL TYPE PROXIMITY SENSORS

DIAMETER	TORQUE (Nm [Lb-in.]	
8mm	2.3 - 3.4 [20 - 30]	
12mm	5.1 - 6.2 [45 - 55]	
18mm	6.2 - 7.3 [55 - 65]	
30mm	10.7 - 11.9 [95 - 105]	
Caution: Exceeding the recom	umended installation torque values may result in damage t	to the sensor.



Catalog Series Code	Function	Inner	Terminal		r Type for 12mm,				20mm Rectangular
		Wire Color	No.	Straight	Angled	Angled+LED	Straight	Angled	Angled+LED
4 W DC	<u> </u>	<u> </u>	لببا	1	'	' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '	1 !		
IPS-N12N30	/ !	+ Brown	1	FM12S02A	FM12L02A	FM12LL02A	NA	NA	NA
CPS-N12N30	PNP	- Blue	3	FM12S05A	FM12L05A	FM12LL05A	1		
IPS-P20R	NO/NC	NO O/p Black	4	4 '	'	1 '	1		
		NC O/p White	2	=::::::::::::::::::::::::::::::::::::::	== :: 01 20 A	 	↓	-	
		+ Brown	1	FM12S02A	FM12L02A	NA			NA
	NPN	- Blue	3	FM12S05A	FM12L05A	1 '	FM08S02A	FM08L02A	
	NO/NC	NO 0/p Black	4	4 '	'	1 '	FM08S05A	FM08L05A	
		NC O/p White	2	<u></u> '	<u> </u>	<u> </u>		\longrightarrow	
3 W DC	<u> </u>	<u> </u>	igspace	1	'	' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '			
IPS-S08	PNP NO	+ Brown	1	FM12S02A	FM12L02A	FM12LL02A	FM08S02A	FM08L02A	
IPS-N12N30	PINT INU	- Blue	3	FM12S05A	FM12L05A	FM12LL05A	FM08S05A	FM08L05A	NA
CPS-N12N30		O/p Black	4	<u> </u>	<u> </u>	<u> </u>			
IPS-P20R	<u> </u>	+ Brown	1	FM12S02A	FM12L02A	NA	FM08S02A	FM08L02A	NA
	NPN NO	- Blue	3	FM12S05A	FM12L05A	1 '	FM08S05A	FM08L05A	
		O/p Black	4	'	<u> </u>	<u> </u>			
	<i>[</i> 1	+ Brown	1	FM12S02A	FM12L02A	FM12LL02A	FM08S02A	FM08L02A	_
	PNP NC	- Blue	3	FM12S05A	FM12L05A	FM12LL05A	FM08S05A	FM08L05A	NA
		O/p Black	2		<u> </u>	<u> </u>	لا		=
	I = I	+ Brown	1	FM12S02A	FM12L02A	NA	FM08S02A	FM08L02A	NA
	NPN NC	- Blue	3	FM12S05A	FM12L05A	1 '	FM08S05A	FM08L05A	
		O/p Black	2	<u></u> '	<u> </u>	<u> </u>	<u> </u>		
2 W DC	[<u> </u>	<u> </u>	√ '	Γ '	ſ .	['		_
IPS-N12N30	NO	+ Brown	1	FM12S02A	FM12L02A	NA	FM08S02A	FM08L02A	NA
CPS-N12N30		O/p Blue	4	FM12S05A	FM12L05A	<u> </u>	FM08S05A	FM08L05A	
IPS-P20R	NC	+ Brown	1	FM12S02A	FM12L02A	NA	FM08S02A	FM08L02A	NA
		O/p Blue	2	FM12S05A	FM12L05A	<u> </u>	FM08S05A	FM08L05A	
2 W AC/DC				ſ <u></u>	<u> </u>	,	[
IPS-N18N30	NO	Ph/+ Brown	1	FM12S02A	FM12L02A	NA	FM08S02A	FM08L02A	NA
CPS-N18N30	!	O/p Blue	4	FM12S05A	FM12L05A	<u> '</u>	FM08S05A	FM08L05A	
	NC	Ph/+ Brown	1	FM12S02A	FM12L02A	NA	FM08S02A	FM08L02A	NA
	140	O/p Blue	2	FM12S05A	FM12L05A	<u> '</u>	FM08S05A	FM08L05A	
2 W AC				·		, , , , , , , , , , , , , , , , , , ,	<u> </u>		
IPS-N12N30	N0	Brown	3	FM12S02A	FM12L02A	NA	FM08S02A	FM08L02A	NA
CPS-N12N30	<u> </u>	Blue	4	FM12S05A	FM12L05A		FM08S05A	FM08L05A	
		<u> </u>	لببا	<u> </u>	'	 	1		
	NC	Brown	1	FM12S02A	FM12L02A	NA	FM08S02A	FM08L02A	NA
	4 ,	Blue	2	FM12S05A	FM12L05A	1	FM08S05A	FM08L05A	NA

TECHNICAL REFERENCE AND TERMINOLOGY



- Active Surface: The surface of the proximity sensor from which the electromagnetic or electrostatic field emerges.
- Assured Operating Distance (Sa): The distance from the active surface within which the correct operation of the proximity switch (under specified conditions) is assured.
- Axial Approach: The approach of the target with its center maintained on the sensor's reference axis.
- Capacitive Proximity Sensor: A device that detects the presence of metal or non-metallic (ex. wood, plastic, cardboard, rubber, liquid, etc.) targets without physical contact.
- Complementary Outputs (NO + NC): A proximity sensor with two outputs, one output that is normally open (NO) and one output that is normally closed (NC). Similar in function to a single pole, double throw (SPDT) switch.
- Correction Factors: Multiplication factors that take into account variations in the target material composition that will effect the actual sensing distance. To calculate the actual sensing distance, the rated sensing distance (Sn) is multiplied by the correction factor.
- **Current Consumption:** The current consumed by the proximity sensor when the output is in the OFF state.
- **Damping Material:** A material, which has an influence on the characteristics of a proximity switch.
- Effective Operating Distance (Sr): The operating distance of a proximity switch, measured at stated temperature, voltage, and mounting conditions.
- False Pulse: An undesired change in the state of an output (NO or NC) of a proximity switch.
- Ferrous Material: Any metal containing iron.
- Four-Wire Proximity Switch: A DC proximity sensor with four leads, two of the leads supply power to the sensor, one of the leads switches the load through the NO output, and one of the leads switches the load through the NC output.
- Free Zone: A volume around a proximity switch, which must be kept free from any material capable of affecting the characteristics of the proximity switch.
- **Hysteresis**: The difference between the operating point (switch ON) as the target approaches the active surface of the sensor, and the release point (switch OFF) when the target moves away from the active surface. Stated as a percentage of Sn.
- **Inductive Proximity Sensor**: A device that detects the presence of a metal target without physical contact.
- **Lateral Approach**: The approach of the target perpendicular to the sensor's reference axis.
- **Leakage Current:** The current that flows through the load circuit when the sensor output is in the OFF state (de-energized).
- **LED**: Light Emitting Diode used to indicate the sensor status (ex. power supply present, output energized, etc.).
- **Load:** A device or circuit that is operated by the output of a proximity sensor
- Maximum Load Current: The maximum allowable current that can flow continuously through the sensor output in the ON state.
- Minimum Load Current: The minimum current that is required by the sensor to operate reliably.
- Non-Ferrous Metal: Any metal that does not contain iron.
- Normally Closed (NC) Output: An output that is closed allowing current to flow when a target is not present, and is open and does not allow current to flow when a target is present.

- Normally Open (NO) Output: An output that is open and does not allow current to flow when a target is not present, and is closed allowing current to flow when a target is present.
- NPN Output (Current Sinking): A transistor output of a sensor that switches the load to the negative lead (common) of the supply voltage. The load is connected between the sensor output and the positive lead of the supply voltage.
- Operating Distance (S): A distance at which the target approaching the active surface along the reference axis causes the output signal to change.
- PNP Output (Current Sourcing): A transistor output of a sensor that switches the load to the positive lead of the supply voltage. The load is connected between the sensor output and negative lead (common) of the supply voltage.
- Quiescent Current (Current Consumption): The current consumed by the proximity sensor when the output is in the OFF state.
- **Reference Axis:** The axis perpendicular to the active surface and passing through the center of the active surface.
- **Repeatability:** The variation, expressed as a percentage (%) of the rated operating distance (Sn), of the effective operating distance (Sr) measured at constant temperature and voltage.
- **Response Time**: The time required for the sensor switching element to respond after the target enters or exists the sensing zone.
- Reverse Polarity Protection: Proximity sensors that are protected by internal components to prevent damage to the sensor by the incorrect polarity connection to the power supply.
- Sensing Distance (Sn): A conventional quantity used to designate the operating distance. It does not take into account either manufacturing tolerances or variations due to external conditions such as voltage and temperature.
- Shielded (Flush): A sensor, which can be flush mounted in any damping material up to the plane of the active surface of the sensor without influencing its characteristics.
- **Short Circuit Protection**: The ability of a sensor to withstand a shorted condition (no current-limiting load connected) without damage.
- Sinking: See NPN Output.
- Sourcing: See PNP Output.
- Switching Frequency: The maximum number of times per second that the sensor can change state (ON and OFF). Usually expressed in Hertz (Hz).
- **Target:** An object, which actuates the sensor when it approaches the active surface.
- Three-Wire Proximity Switch: An AC or DC proximity sensor with three leads, two of the leads supply power to the sensor, and the third lead switches the load.
- Two-Wire Proximity Switch: A proximity sensor, which switches a load connected in series with the power supply. Power for the proximity sensor is obtained through the load at all times.
- Unshielded (Non-Flush): A sensor, which must be mounted with a specified free zone around its active surface in order not to influence its characteristics.
- Voltage Drop: The voltage measured across the output of the proximity sensor when a specified current flows through the load.



PRINCIPLES OF OPERATION FOR INDUCTIVE PROXIMITY SENSORS

Inductive proximity sensors operate by generating a concentrated high frequency electromagnetic field, which emerges from the active surface of the sensor. The sensor construction consists of a coil on a ferrite conductor, an oscillator, a trigger-signal level detector, and an output circuit including an amplifier (Fig. 1). When a metal target (or other electrically conductive material) enters the field, eddy currents are induced in the field, causing a loss of energy and a smaller amplitude of oscillation (the resonating oscillator is damped) (Fig. 2). The associated electronic circuitry detects the damping of the oscillator, triggers the switching action (turning the solid-state output ON or OFF), and amplifies the output to actuate devices such as relays, counters, etc. When the target is removed from the sensing field, the reverse action takes place, the undamping of the oscillator is detected and the switch is returned to its original state.

Figure 1

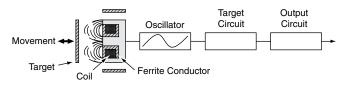
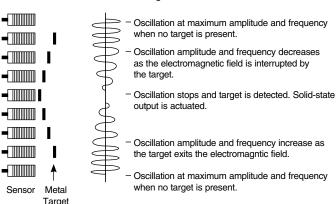


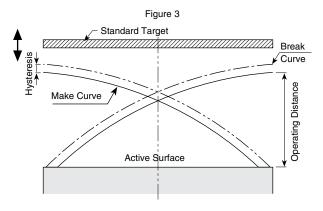
Figure 2



Position

HYSTERESIS (DIFFERENTIAL TRAVEL)

To ensure that target speed or distance does not cause output noise or chatter (the output turning on and off rapidly), hysteresis (differential travel) is built into the circuit of the switches. Hysteresis is the difference between the operate and the release points (Fig. 3).



OPERATING DISTANCE "S"

Operating distances are determined with square test targets of mild steel, 1mm thick and dimensions as per the diameter of the tube. The rated or standard operating distance "Sn" is the designed distance from the active surface to the target to cause switching. The effective operating distance "Sr" for any given switch at a constant temperature and constant voltage will be within $\pm 10\%$ of "Sn": Sr = Sn $\pm 10\%$.

The usable operating distance "Su" will not vary from "Sr" by more than $\pm 10\%$ over the voltage and temperature limits listed in the technical data: Su = Sr $\pm 10\%$.

TARGET CORRECTION FACTORS FOR INDUCTIVE PROXIMITY SENSORS

The composition of the target has a large effect on the sensing distance of inductive proximity sensors. Operating distance for targets of materials other than mild steel will in general, be reduced. To determine the sensing distance for these materials, a correction factor is used. If a target constructed from one of the materials listed is used, the correction factors listed below can be used as a general guideline. Multiply the nominal sensing distance by the correction factor listed in order to determine the actual sensing distance for that target.

	COR	RECTION FAC	TORS		
ominal Sensing Di	stance (Sn)	x Correction Fa	actor =	Actual Sens	sing Dista
	MILD STEEL	STAINLESS STEEL	BRASS	ALUMINUM	COPPER



DC PROXIMITY SWITCHES (3- AND 4-WIRE)

DC proximity switches require a separate voltage supply. Therefore, the loads cannot be connected in series with the switch. With a single switching function output (either NO or NC), one additional conductor is required for the load, resulting in a three wire connection (Fig. 4A and 4B). With two complementary switching function outputs (one NO and one NC) two extra conductors are required, resulting in a four wire connection (Fig. 5A and 5B). The output transistor of DC switches can be either PNP (P-Type) or NPN (N-Type). With PNP transistors, switching is in the sourcing mode, and the loads must be connected between the output and the negative side of the supply. Conversely, with NPN transistors, switching is in the sinking mode, and the loads must be connected between the output and the positive side of the supply.

DC PROXIMITY SWITCH - 3-WIRE

Figure 4A

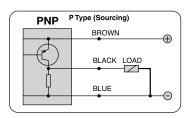
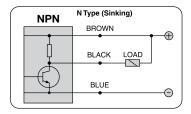


Figure 4B



DC PROXIMITY SWITCH - 4-WIRE

Figure 5A

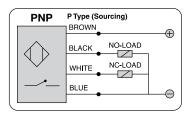
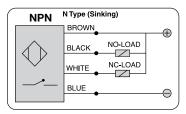


Figure 5B

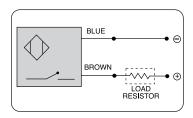


DC PROXIMITY SWITCHES - 2 WIRE

In DC 2-wire switches, the resistor (1k ohm to 2.7k ohm) is connected in series with the positive side of the supply (Fig. 6). When a metal target is present, the circuit operates and draws current greater than 3mA and in the absence of the target, the switch draws less than 1mA current. This current variation can be connected to the PLC amplifier or any other related circuitry.

DC PROXIMITY SWITCH - 2-WIRE

Figure 6

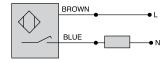


AC PROXIMITY SWITCHES (2-WIRE)

The AC switches are designed for two conductor connections and operate on full line voltage (Fig. 7). The loads are installed in series with the switches in a similar manner to mechanical limit switches (and may be in either line). However, since proximity switches require power in order to operate even when they are "OFF" (open contacts), a small current flows through the sensor and their loads. This "OFF STATE" current (no load current) is 2mA (maximum). Care must be exercised in the application of AC proximity switches to ensure that the "DROP OUT" currents of relays or other loads are greater than the off-state currents of the Proximity Switches. When AC proximity switches are "ON" (carrying load current) there will be a voltage drop of across the switch.

AC - 2-WIRE

Figure 7





PRINCIPLES OF OPERATION FOR CAPACITIVE PROXIMITY SENSORS

Capacitive proximity switches work on the principle of a resonant oscillator circuit. The sensor construction consists of a pair of brass/copper discs that form the electrode of a capacitor (dielectric plate), a trigger-signal level detector, and an output circuit including an amplifier (Fig. 8).

When a target enters the sensing field, the change in capacitance value causes the oscillator frequency and amplitude to increase. The associated precision circuitry, detects the frequency and amplitude increase, triggers the switching action (turning the solid-state output ON or OFF), and amplifies the output to actuate devices such as relays, counters, etc. When the target is removed from the sensing field, the reverse action takes place, the oscillator frequency and amplitude decreases and the switch is returned to its original state.

Figure 8

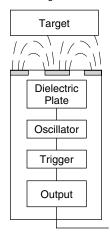
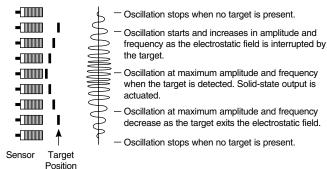


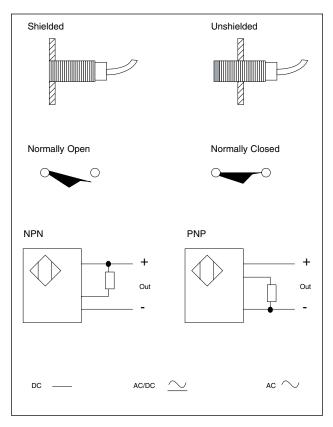
Figure 9



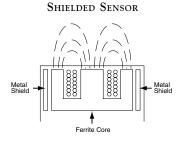
CAPACITIVE PROXIMITY SENSOR SENSING DISTANCE

The sensing distance of any diameter of switch is specified with water as the object and is tested at 25°C. Depending upon the material of an object to be detected, the sensing distance varies from 2mm to 15mm.

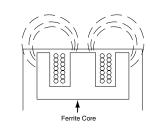
Symbols



SHIELDED VS. UNSHIELDED SENSORS



Shielded construction includes a metal band which surrounds the ferrite core and coil arrangement.



UNSHIELDED SENSOR

Unshielded sensors do not have this metal band.